1/10 ELECTRIC OFF-ROAD BUGGY 2WD

1 - 7 - 1 - 1 E = 2

INSTRUCTION MANUAL
FOR XB2D'25 EDITION

BEFORE YOU START

This is a high-competition, high-quality RC car intended for persons aged 16 years and older with previous experience building and operating RC model racing cars. This is NOT a toy; it is a precision racing model. This model racing car is NOT intended for use by beginners, inexperienced customers, or by children without direct supervision of a responsible, knowledgeable adult. If you DO NOT fulfill these requirements, please return the kit in unused and unassembled form back to the shop where you have purchased it.

Before building and operating your XRAY, <u>YOU MUST</u> read through all of the operating instructions and instruction manual and fully understand them to get the maximum enjoyment and prevent unnecessary damage.

CUSTOMER SUPPORT

We have made every effort to make these instructions as easy to understand as possible. However, if you have any difficulties, problems, or questions, please DO NOT hesitate to contact the XRAY support team at info@teamxray.com. Also, please visit our Web site at www.teamxray.com to find the latest updates, set-up information, option parts, and many other goodies. We pride ourselves on taking excellent care of our customers.

You can join thousands of XRAY fans and enthusiasts in our online community at: www.teamxray.com

Read carefully and fully understand the instructions before beginning assembly.

Make sure you review this entire manual, download and use set-up book from the web, and examine all details carefully. If for some reason you decide this is NOT what you wanted or expected, <u>DO NOT continue any further</u>. Your hobby dealer can NOT accept your kit for return or exchange after it has been partially or fully assembled.

Contents of the box may differ from pictures. In line with our policy of continuous product development, the exact specifications of the kit may vary without prior notice.

XRAY Europe

K Vystavisku 6992 91101 Trenčín Slovakia, EUROPE Phone: 421-32-7401100 Fax: 421-32-7401109

E-mail: info@teamxray.com

TX 75062 USA Phone: (214) 744-2400

XRAY USA

Fax: (214) 744-2401 E-mail: xray@rcamerica.com

RC America, 2030 Century Center Blvd #15 Irving,

FAILURE TO FOLLOW THESE INSTRUCTIONS WILL BE CONSIDERED AS ABUSE AND/OR NEGLECT.

SAFETY PRECAUTIONS

Contains:

LEAD (CAS 7439-92-1) ANTIMONY (CAS 7440-36-0)

WARNING: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.

CAUTION: CANCER HAZARD

Contains lead, a listed carcinogen. Lead is harmful if ingested. Wash thoroughly after using. DO NOT use product while eating, drinking or using tobacco products. May cause chronic effects to gastrointestinal tract, CNS, kidneys, and blood. MAY CAUSE BIRTH DEFECTS.

When building, using and/or operating this model always wear protective glasses and gloves.

Take appropriate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation! Please read the instruction manual before building and operating this model and follow all safety precautions. Always keep the instruction manual at hand for quick reference, even after completing the assembly. Use only genuine and original

authentic XRAY parts for maximum performance. Using any third party parts on this model will void guaranty immediately.

Improper operation may cause personal and/or property damage. XRAY and its distributors have no control over damage resulting from shipping, improper construction, or improper usage. XRAY assumes and accepts no responsibility for personal and/or property damages resulting from the use of improper building materials, equipment and operations. By purchasing any item produced by XRAY, the buyer expressly warrants that he/she is in compliance with all applicable federal, state and local laws and regulation regarding the purchase, ownership and use of the item. The buyer expressly agrees to indemnify and hold harmless XRAY for all claims resulting directly or indirectly from the purchase, ownership or use of the product. By the act of assembling or operating this product, the user accepts all resulting liability. If the buyer is NOT prepared to accept this liability, then he/she should return this kit in new, unassembled, and unused condition to the place of purchase.

IMPORTANT NOTES — GENERAL

- This product is NOT suitable for children under 16 years of age without the direct supervision
 of a responsible and knowledgeable adult.
- Carefully read all manufacturers warnings and cautions for any parts used in the construction and use of your model.
- Assemble this kit only in places away from the reach of very small children.
- First-time builders and users should seek advice from people who have building experience in order to assemble the model correctly and to allow the model to reach its performance potential.
- Exercise care when using tools and sharp instruments.
- Take care when building, as some parts may have sharp edges.
- Keep small parts out of reach of small children. Children must NOT be allowed to put any
 parts in their mouth, or pull vinyl bag over their head.
- Read and follow instructions supplied with paints and/or cement, if used (NOT included in kit).
- Immediately after using your model, DO NOT touch equipment on the model such as the
 motor and speed controller, because they generate high temperatures. You may seriously
 burn yourself seriously touching them.
- Follow the operating instructions for the radio equipment at all times.
- DO NOT put fingers or any objects inside rotating and moving parts, as this may cause damage or serious injury as your finger, hair, clothes, etc. may get caught.
- Be sure that your operating frequency is clear before turning on or running your model, and
 never share the same frequency with somebody else at the same time. Ensure that others are
 aware of the operating frequency you are using and when you are using it.
- Use a transmitter designed for ground use with RC cars. Make sure that no one else is
 using the same frequency as yours in your operating area. Using the same frequency at the
 same time, whether it is driving, flying or sailing, can cause loss of control of the RC model,
 resulting in a serious accident.
- Always turn on your transmitter before you turn on the receiver in the car. Always turn off the
 receiver before turning your transmitter off.

- Keep the wheels of the model off the ground when checking the operation of the radio equipment.
- Disconnect the battery pack before storing your model.
- When learning to operate your model, go to an area that has no obstacles that can damage your model if your model suffers a collision.
- · Remove any sand, mud, dirt, grass or water before putting your model away.
- If the model behaves strangely, immediately stop the model, check and clear the problem.
- To prevent any serious personal injury and/or damage to property, be responsible when operating all remote controlled models.
- The model car is NOT intended for use on public places and roads or areas where its operation can
 conflict with or disrupt pedestrian or vehicular traffic.
- Because the model car is controlled by radio, it is subject to radio interference from many sources that are beyond your control. Since radio interference can cause momentary loss of control, always allow a safety margin in all directions around the model in order to prevent collisions.
- DO NOT use your model:
- Near real cars, animals, or people that are unaware that an RC car is being driven.
- In places where children and people gather
- In residential districts and parks
- In limited indoor spaces
- In wet conditions
- In the street
- In areas where loud noises can disturb others, such as hospitals and $\,$ residential areas.
- At night or anytime your line of sight to the model may be obstructed or impaired in any way.

To prevent any serious personal injury and/or damage to property, please be responsible when operating all remote controlled models.

A

IMPORTANT NOTES — ELECTRICAL

- Insulate any exposed electrical wiring (using heat shrink tubing or electrical tape) to prevent
 dangerous short circuits. Take maximum care in wiring, connecting and insulating cables.
 Make sure cables are always connected securely. Check connectors for if they become loose.
 And if so, reconnect them securely. Never use RC models with damaged wires. A damaged
 wire is extremely dangerous, and can cause short-circuits resulting in fire. Please have wires
 repaired at your local hobby shop.
- Low battery power will result in loss of control. Loss of control can occur due to a weak battery
 in either the transmitter or the receiver. Weak running battery may also result in an out of
 control car if your car's receiver power is supplied by the running battery. Stop operation
 immediately if the car starts to slow down.
- When NOT using RC model, always disconnect and remove battery.
- DO NOT disassemble battery or cut battery cables. If the running battery short-circuits, approximately 300W of electricity can be discharged, leading to fire or burns. Never disassemble battery or cut battery cables.
- Use a recommended charger for the receiver and transmitter batteries and follow the instructions correctly. Over-charging, incorrect charging, or using inferior chargers can

- cause the batteries to become dangerously hot. Recharge battery when necessary. Continual recharging may damage battery and, in the worst case, could build up heat leading to fire. If battery becomes extremely hot during recharging, please ask your local hobby shop for check and/or repair and/or replacement.
- Regularly check the charger for potential hazards such as damage to the cable, plug, casing or
 other defects. Ensure that any damage is rectified before using the charger again. Modifying
 the charger may cause short-circuit or overcharging leading to a serious accident. Therefore
 DO NOT modify the charger.
- Always unplug charger when recharging is finished.
- DO NOT recharge battery while battery is still warm. After use, battery retains heat. Wait until
 it cools down before charging.
- DO NOT allow any metal part to short circuit the receiver batteries or other electrical/ electronic device on the model.
- Immediately stop running if your RC model gets wet as may cause short circuit.
- Please dispose of batteries responsibly. Never put batteries into fire.

R/C & BUILDING TIPS

- Make sure all fasteners are properly tightened. Check them periodically.
- Make sure that chassis screws DO NOT protrude from the chassis.
- For the best performance, it is very important that great care is taken to ensure the free movement of all parts.
- · Clean all ball-bearings so they move very easily and freely.
- Tap or pre-thread the plastic parts when threading screws.
- Self-tapping screws cut threads into the parts when being tightened. DO NOT use excessive
 force when tightening the self-tapping screws because you may strip out the thread in the
 plastic. We recommended you stop tightening a screw when you feel some resistance.

• Ask your local hobby shop for any advice.

Please support your local hobby shop. We at XRAY Model Racing Cars support all local hobby dealers. Therefore we ask you, if at all possible, to purchase XRAY products at your hobby dealer and give them your support like we do.

If you have difficulty finding XRAY products, please check out www.teamxray.com to get advice, or contact us via email at info@teamxray.com, or contact the XRAY distributor in your country.

WARRANTY

XRAY guarantees this model kit to be free from defects in both material and workmanship within 30 days of purchase. The total monetary value under warranty will in no case exceed the cost of the original kit purchased. This warranty DOES NOT cover any components damaged by use or modification or as a result of wear. Part or parts missing from this kit must be reported within 30 days of purchase. No part or parts will be sent under warranty without proof of purchase. Should you find a defective or missing part, contact the local distributor. Service and customer support will be provided through local hobby store where you have purchased the kit, therefore make sure to purchase any XRAY products at your local hobby store. This model racing car is considered to be a high-performance racing vehicle. As such this vehicle will be used in an extreme range of conditions and situations, all which may cause premature wear or failure of any component. XRAY has no control over usage of vehicles once they leave the dealer, therefore XRAY can only offer warranty against all manufacturer's defects in materials, workmanship, and assembly at point of sale and before use. No warranties are expressed or implied that cover damage caused by what is considered normal use, or cover or imply how long any model cars' components or electronic components will last before requiring replacement.

Due to the high performance level of this model car you will need to periodically maintain and replace consumable components. Any and all warranty coverage will NOT cover replacement of any part or component damaged by neglect, abuse, or improper or unreasonable use. This includes but is NOT limited to damage from crashing, chemical and/or water damage, excessive moisture, improper or no maintenance, or user modifications which compromise the

integrity of components. Warranty will NOT cover components that are considered consumable on RC vehicles. XRAY DOES NOT pay nor refund shipping on any component sent to XRAY or its distributors for warranty. XRAY reserves the right to make the final determination of the warranty status of any component or part.

LIMITATIONS OF LIABILITY.

XRAY makes no other warranties expressed or implied. XRAY shall NOT be liable for any loss, injury or damages, whether direct, indirect, special, incidental, or consequential, arising from the use, misuse, or abuse of this product and/or any product or accessory required to operate this product. In no case shall XRAY's liability excess the monetary value of this product.

Take adequate safety precautions prior to operating this model. You are responsible for this model's assembly and safe operation.

Disregard of the any of the above cautions may lead to accidents, personal injury, or property damage.

XRAY MODEL RACING CARS assumes no responsibility for any injury, damage, or misuse of this product during assembly or operation, nor any addictions that may arise from the use of this product.

All rights reserved.

QUALITY CERTIFICATE

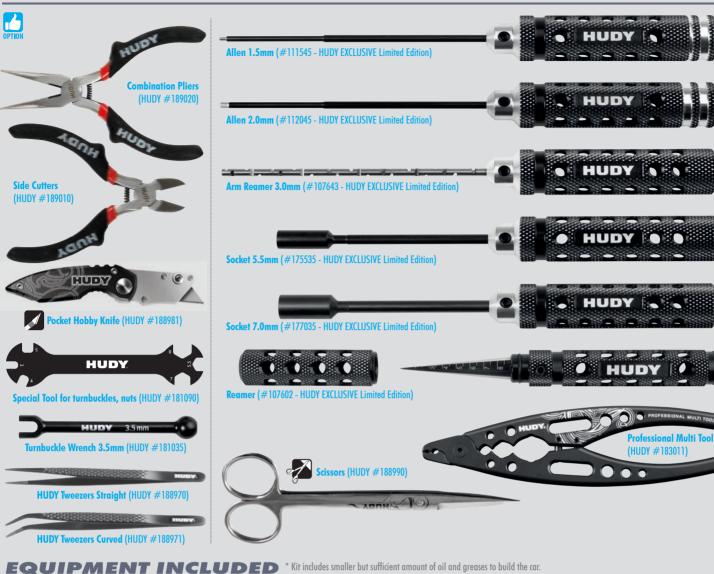
XRAY MODEL RACING CARS uses only the highest quality materials, the best compounds for molded parts and the most sophisticated manufacturing processes of TQM (Total Quality Management). We guarantee that all parts of a newly-purchased kit are manufactured with the highest regard to quality. However, due to the many factors inherent in model racecar

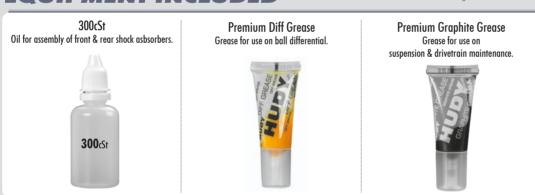
competition, we cannot guarantee any parts once you start racing the car. Products which have been worn out, abused, neglected or improperly operated will NOT be covered under warranty. We wish you enjoyment of this high-quality and high-performance RC car and wish you best success on the track!

In line with our policy of continuous product development, the exact specifications of the kit may vary. In the unlikely event of any problems with your new kit, you should contact the model shop where you purchased it, quoting the part number.

We do reserve all rights to change any specification without prior notice. All rights reserved.

TOOLS REQUIRED





EQUIPMENT REQUIRED



NOT INCLUDED



SAMPLE OF OPTIONAL PARTS			
#32XXXX	TYPE1	OPTION 1	
#32XXXX	TYPE2	OPTION 2	
#32XXXX	TYPE	INCLUDED	

XRAY offers wide range of optional tuning parts which are listed in a table like this. Please refer to the exploded view of each main section to verify which part is included in the kit while all other parts are available only as an optional part and must be purchased separately.

COLOR INDICATIONS

At the beginning of each section is an exploded view of the parts to be assembled. There is also a list of all the parts and part numbers that are related to the assembly of that section.

The part descriptions are color-coded to make it easier for you to identify the source of a part. Here are what the different colors mean:

321200 STYLE A - indicates parts that are included in the bag marked for the section.

321100 STYLE B - indicates parts that are included in the box.

324900 STYLE C - indicates parts that are already assembled from previous steps.

325100 STYLE D - indicates parts that are OPTIONAL

TECH TIPS

TIP DRIVE SHAFT PIN SERVICING

To enjoy the longest possible lifespan of the drive shafts and diff outdrives, it is extremely important to properly service the drive shaft pins. Inspect the pins after every 3 hours of runtime. If the pins show any wear, replace them with new pins.



DO NOT use drive shafts when the pins are worn.

Press out the worn pins.

Press in new pins and regularly inspect for wear.



For quick & easy drive pin replacements use #106000 HUDY Drive Pin Replacement Tool together with #106036 Ejector Pivot Pin & Alternating Pivot 2.5mm.



To replace the worn pins use only premium HUDY drive pins (#106053 2.5mm dia x 10mm length)

TIP CARBON PARTS PREPARATION

Follow this Tech Tip to prepare the carbon parts. Sand the edges with sandpaper, and then seal the edges with CA glue to reinforce them and help prevent delamination.

Prepare all Carbon Parts:

- Front shock tower
- Rear shock tower







TIP

All ball-bearings are factory pre-oiled or pre-greased. The bearings of each type are packaged separately; there is a **BAG 00.9** with pre-greased ball-bearings and a separate bag with pre-oiled ball-bearings.

For pre-oiled ball-bearings, use:

#106230 HUDY Bearing Oil

For pre-greased ball-bearings with rubber covers, use one of these bearing greases:

#106220 - HUDY Bearing Grease - suggested for extremely dusty track conditions.

#106221 - HUDY Bearing Grease "Blue" - suggested for medium dusty track conditions. #106222 - HUDY Bearing Grease "Red" - suggested for low dusty track conditions.

Replace any bearings that develop a "gritty" feeling to prevent inefficiency and avoid

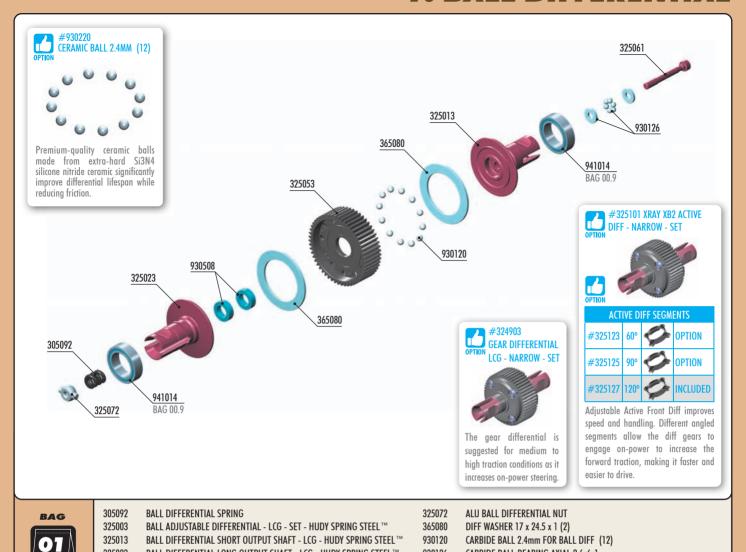
Make sure to use only original XRAY ball-bearings, which all have specific tolerances, axial and radial play, and are all individually selected. Using 3rd party ball-bearings may result in bearing failures and damage to other parts.

OPTION PARTS





1. BALL DIFFERENTIAL



930126

930508

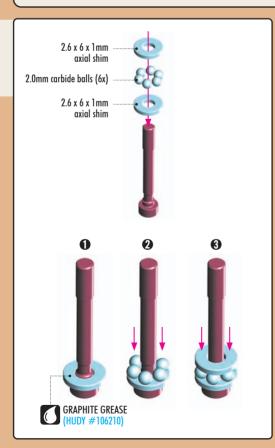
941014



325023

325053

325061



COMPOSITE BALL DIFFERENTIAL GEAR 53T

SCREW FOR BALL DIFF ADJUSTMENT - SPRING STEEL™

BALL DIFFERENTIAL LONG OUTPUT SHAFT - LCG - HUDY SPRING STEEL™



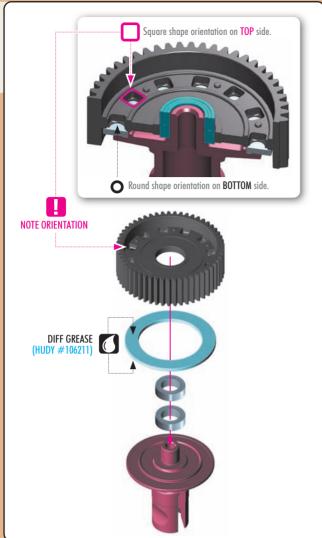
CARBIDE BALL-BEARING AXIAL 2.6x6x1

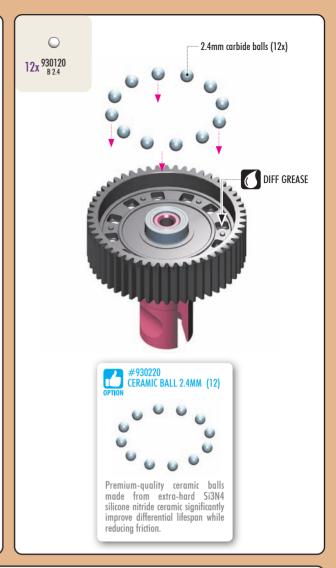
BALL-BEARING 5x8x2.5 STEEL SEALED - OIL (2)

BALL-BEARING 10x15x4 RUBBER SEALED - GREASE (2)

1. BALL DIFFERENTIAL











BALL DIFF BREAK-IN & SET-UP INFO



0



2 Loosen the adjustment screw 1/2 turn (180° CCW).





Hold the SPUR GEAR

TABLE

Hold the SPUR GEAR

Rotate the wheel in the direction of travel.

4



6 Loosen the adjustment screw 1/8 turn (45°CCW).

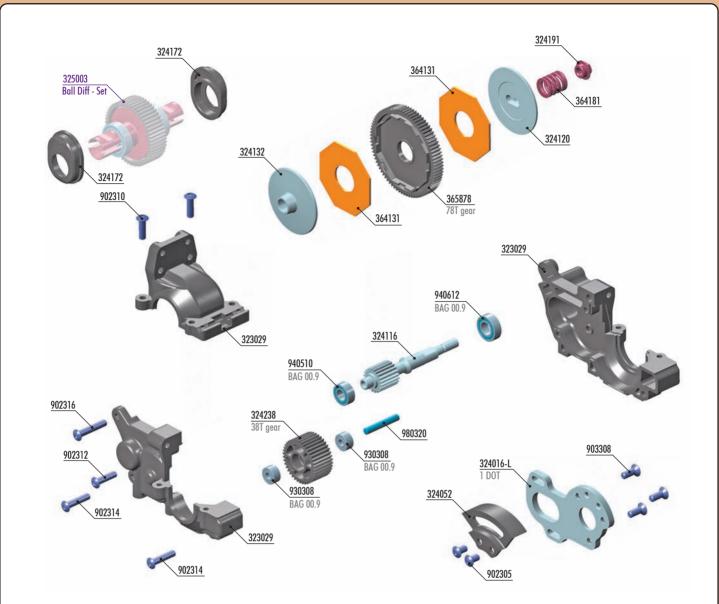




1/8









365878



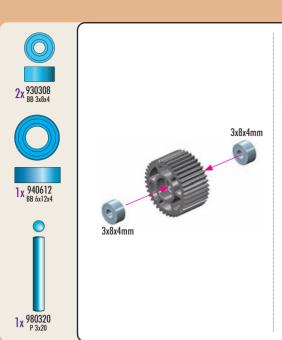


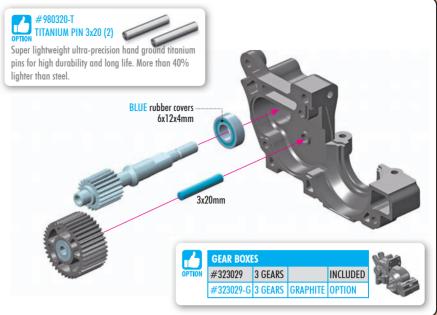
323029	COMPOSITE 3G GEAR BOX FOR CHASSIS BRACE - SET
324016-L	ALU MOTOR PLATE FOR 3G GEAR BOX -1mm - 1-DOT - SWISS 7075 T6
324052	COMPOSITE GEAR COVER - LCG
324116	ALU 2-PAD TOP SHAFT 20T - LCG - ULTRA-LIGHTWEIGHT - SHORT
324120	ALU 3-PAD SLIPPER CLUTCH PLATE - SWISS 7075 T6 - HARD COATED
324132	ALU 2-PAD SLIPPER CLUTCH PLATE 31MM WITH ADAPTER - LCG - 7075 T6
324172	COMPOSITE ADJUSTMENT BALL-BEARING HUB (2)
324191	STEEL SLIPPER CLUTCH NUT - HUDY SPRING STEEL™
324238	COMPOSITE GEAR 38T - LCG - GRAPHITE
364131	SLIPPER CLUTCH PAD SLS - SOFT (3)
364181	SLIPPER CLUTCH SPRING C=45 - BLACK

COMPOSITE 3-PAD SLIPPER CLUTCH SPUR GEAR 78T / 48

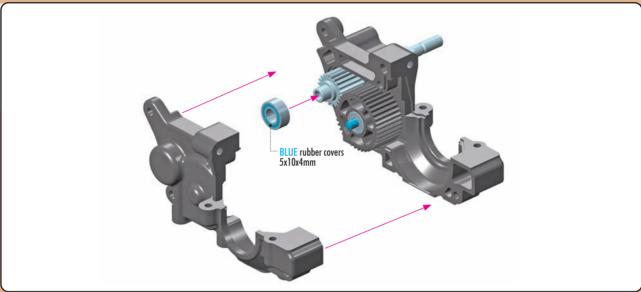
902305 HEX SCREW SH M3x5 (10)
902310 HEX SCREW SH M3x10 (10)
902312 HEX SCREW SH M3x12 (10)
902314 HEX SCREW SH M3x14 (10)
902316 HEX SCREW SH M3x16 (10)
903308 HEX SCREW SH M3x8 (10)
93308 BALL-BEARING 3x8x4 STEEL SEALED - OIL (2)
940510 BALL-BEARING 5x10x4 RUBBER SEALED - OIL (2)
940612 BALL-BEARING 6x12x4 RUBBER SEALED - OIL (2)
980320 PIN 3x20 (10)

325003 BALL ADJUSTABLE DIFFERENTIAL - LCG - SET

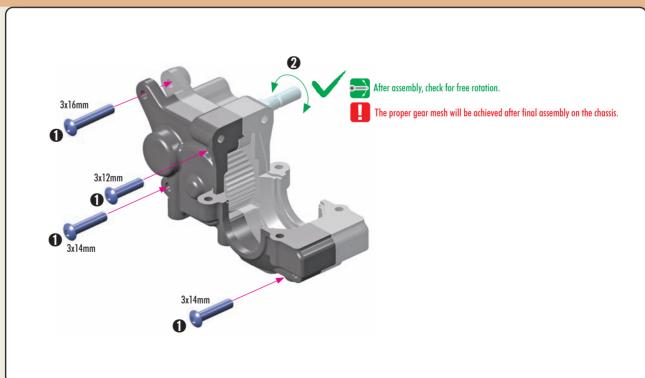


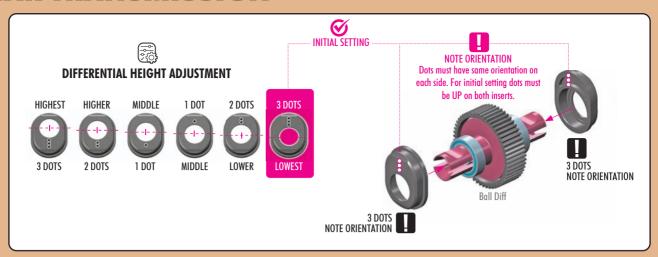




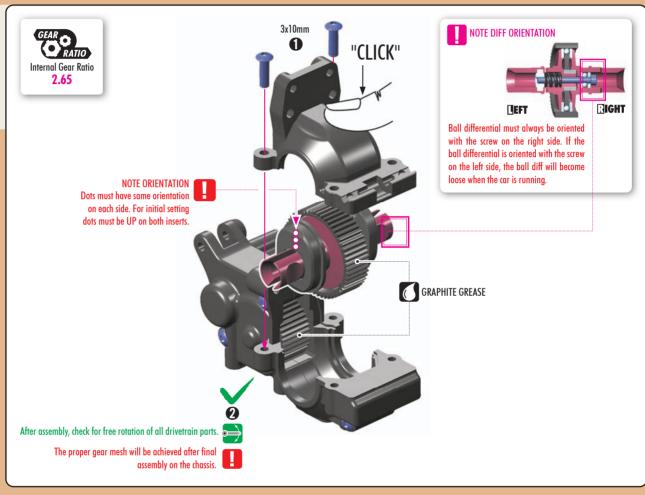




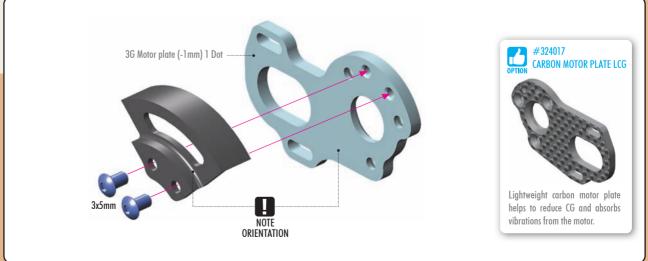






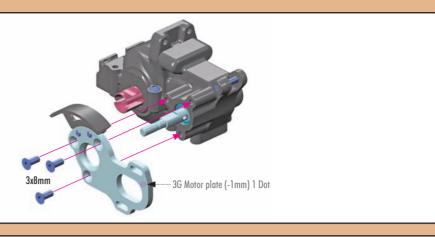


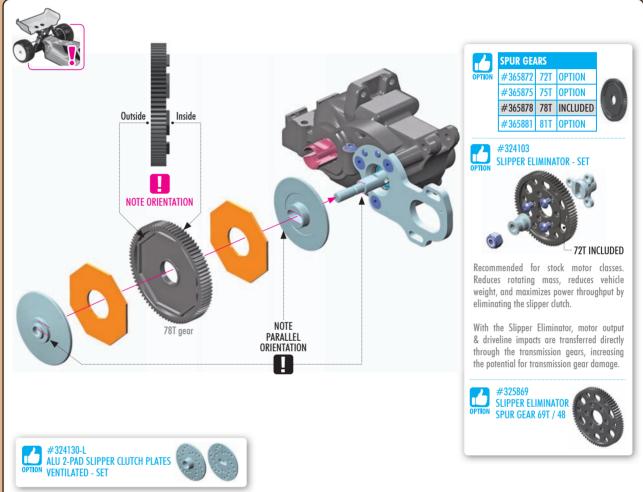


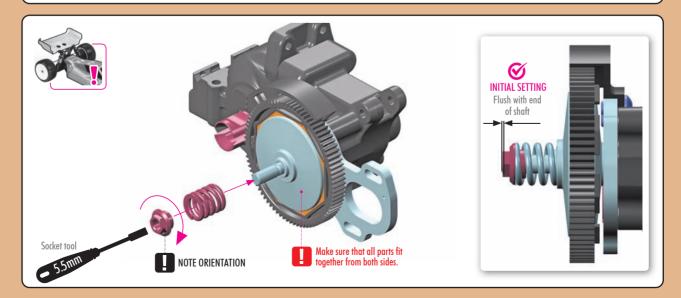




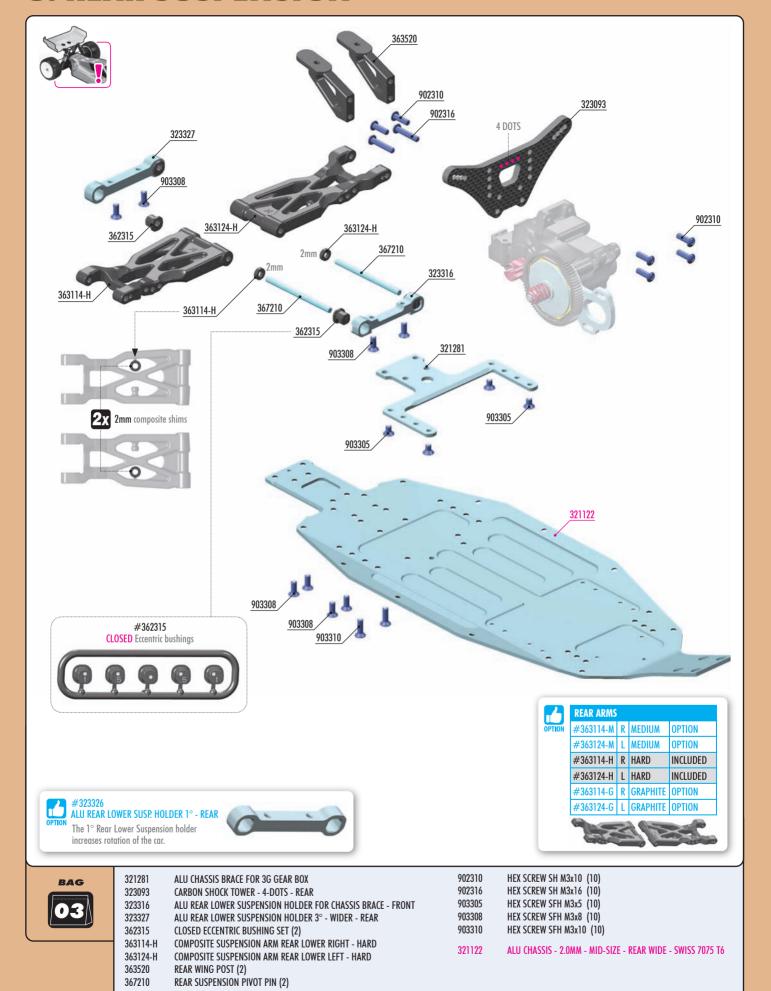






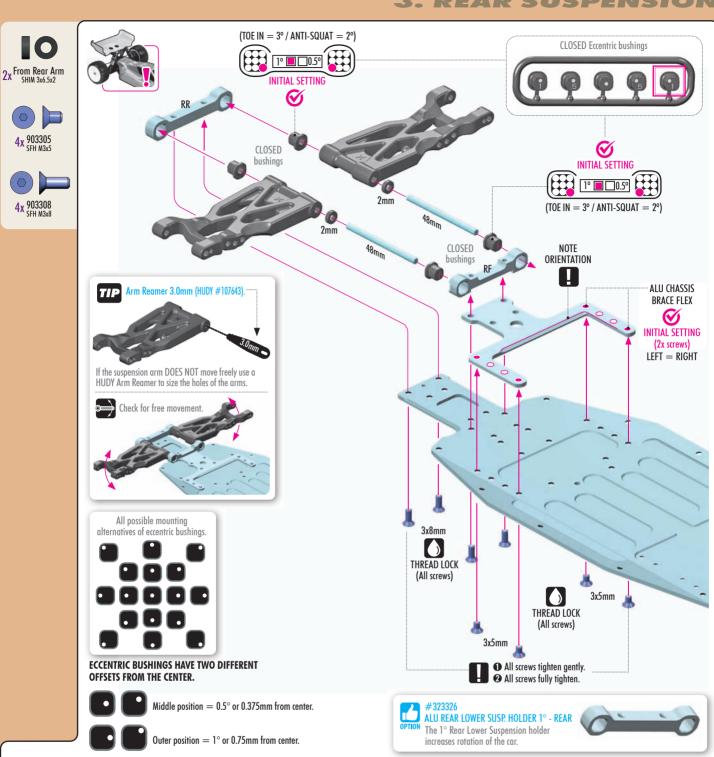


3. REAR SUSPENSION





3. REAR SUSPENSION

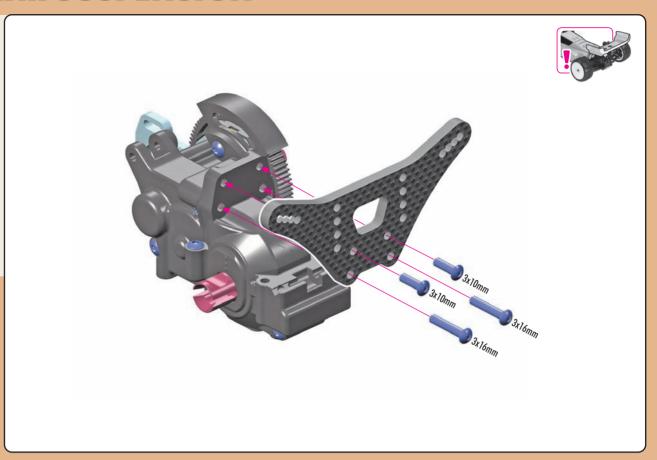


The XRAY rear alu lower suspension holders provide great range of adjustments for the rear suspension. Using different combinations of eccentric bushings, fine adjustment of rear anti-squat, rear toe-in, rear roll center, and rear track-width can be obtained. For more information about the influence of rear anti-squat, rear toe-in, rear roll center and rear track width on car handling, please refer to HUDY Set-up Book (#209100).

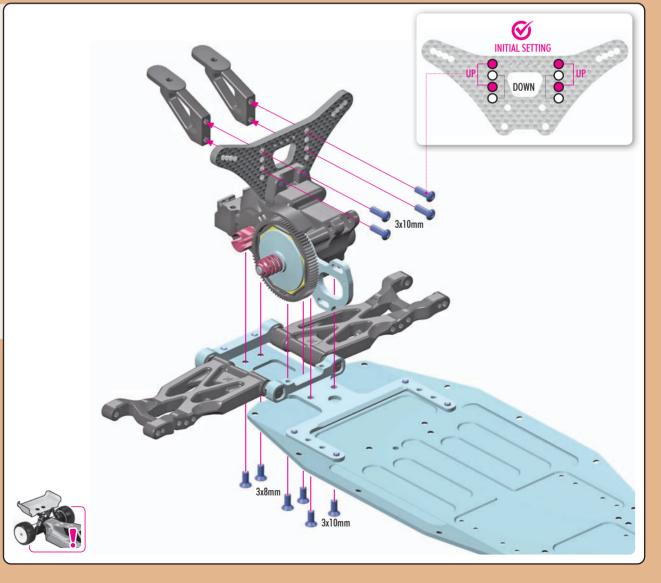
ANTI-SQUAT	ROLL CENTER	TRACK-WIDTH RR RF (mm)	TOE-IN		
○	• • • • • • • • • • • • • • • • • • •	○	• • • • • • • • • • • • • • • • • • •		
• • • • • • • • • • • • • • • • • • •	• • • • • • • • • • • • • • • • • • •	○ ○ ○ ○ ○ ○	• • • =4°		
• • • • • =1.0°	□ □ □ =-0.75mm	⊙ ⊙ ⊙ =-1.5mm	⊙ ⊙ ⊙ =2°		
. • • • • • • • • • • • • • • • • • • •		The track-width is directly influenced by the size of	⊙ ⊙ ⊙ =2°		
• • • • • • • • • • • • • • • • • • •	the wheels and tires used. The tables describe the amounts of adjustment using the center and outside positions of the eccentric bushings.				
□ □ □ = 4.0°	The middle position eccentric bushings allow for finer		⊙ ⊙ ⊙ =1°		
• • • • • • • • • • • • • • • • • • •	ANTI-SQUAD Example:		⊙ ⊙ ⊙ =4°		
• • • • • • • • • • • • • • • • • • •	$O(RR) - O(RF) = 2.0^{\circ}$	• = 2.0°	⊙ ⊙ ⊙ ⊙ =5°		
• • • • • • • • • • • • • • • • • • •	$O(RR) - 0.5 (RF) = 2.5^{\circ}$	• = 2.5°	⊙ ⊙ ⊙ =3°		
	$O(RR) - 1 (RF) = 3.0^{\circ}$	• = 3.0°			

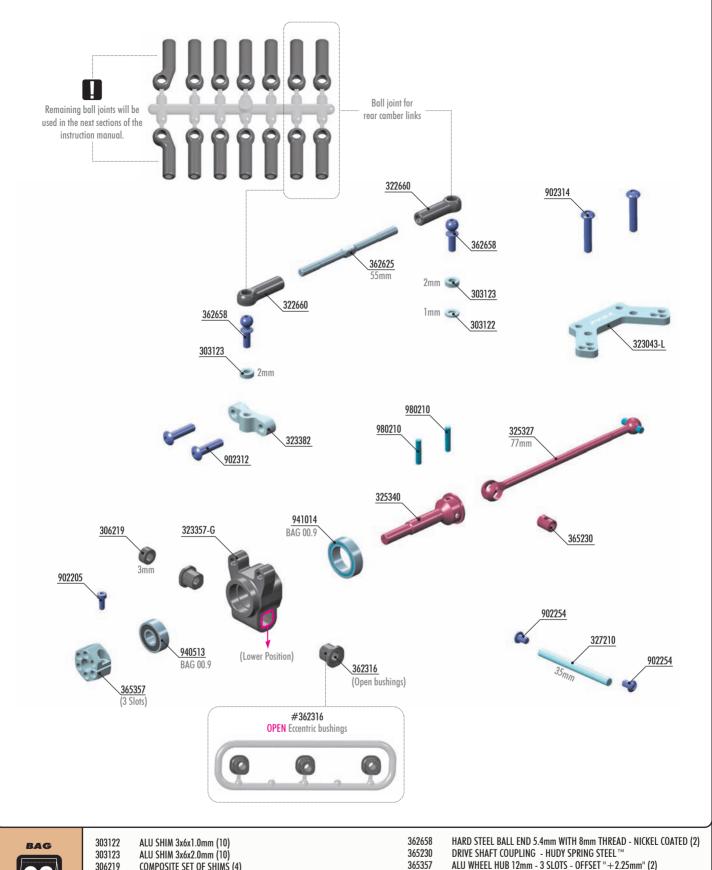
3. REAR SUSPENSION











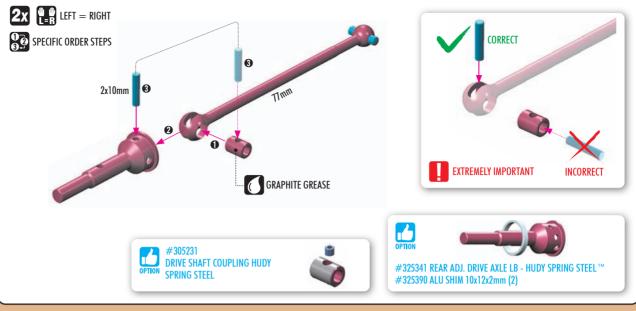


303122	ALU SHIM 3x6x1.0mm (10)	362658
303123	ALU SHIM 3x6x2.0mm (10)	365230
306219	COMPOSITE SET OF SHÌMŚ (4)	365357
322660	COMPOSITE BALL JOINT 5.4mm (12+1+1)	
323043-L	ALU REAR ROLL-CENTER HOLDER FOR ANTI-ROLL BAR COLLAR - 7075 T6	902205
323357-G	COMPOSITE UPRIGHT REAR - LOWER POSITION - GRAPHITE	902254
323382	ALU REAR HUB PLATE FOR MULTI ADJ. UPRIGHT - 1-HOLE - SWISS 7075 T6	902312
325327	REAR DRIVE SHAFT 77mm WITH 2.5mm PIN - HUDY SPRING STEEL™	902314
325340	REAR DRIVE AXLE LB - HUDY SPRING STEEL™	940513
327210	SUSPENSION PIVOT PIN (2)	941014
362316	OPEN ECCENTRIC BUSHING SET (2)	980210
362625	AD HISTARI E THRNRHCKLE 55mm M3 5 L/R - HIDY SPRING STEEL™ (2)	

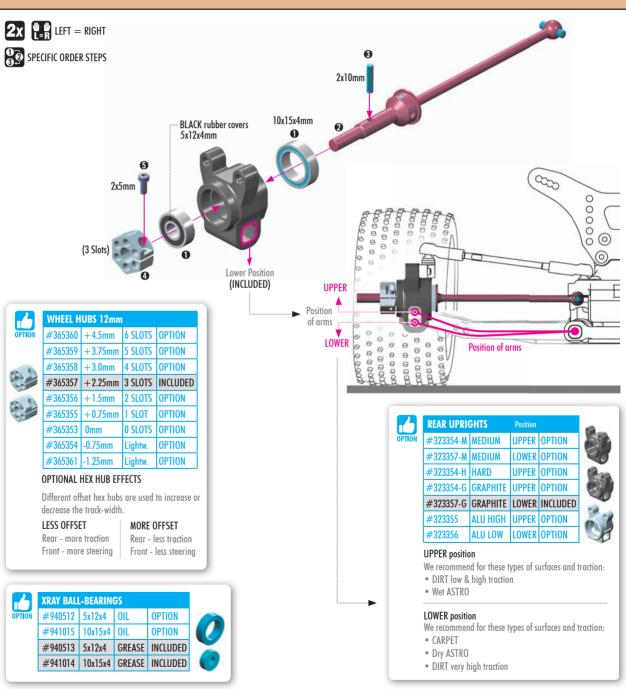
62658 65230 65357	HARD STEEL BALL END 5.4mm WITH 8mm THREAD - NICKEL COATED (2) DRIVE SHAFT COUPLING - HUDY SPRING STEEL $^{\text{TM}}$ ALU WHEEL HUB 12mm - 3 SLOTS - OFFSET " $+2.25\text{mm}$ " (2)
02205 02254 02312	HEX SCREW SH M2x5 (10) HEX SCREW SH M2.5x4 (10) HEX SCREW SH M3x12 (10)

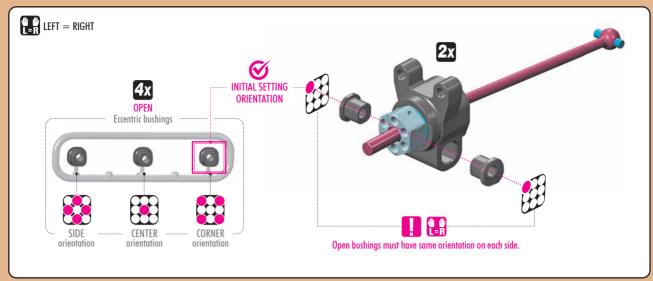
HEX SCREW SH M3x14 (10) 2314 10513 BALL-BEARING 5x12x4 RUBBER SEALED - GREASE (2) 1014 BALL-BEARING 10x15x4 RUBBER SEALED - GREASE (2) PIN 2x9.8 (10) 30210



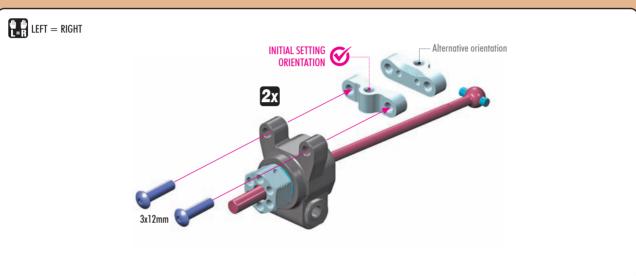




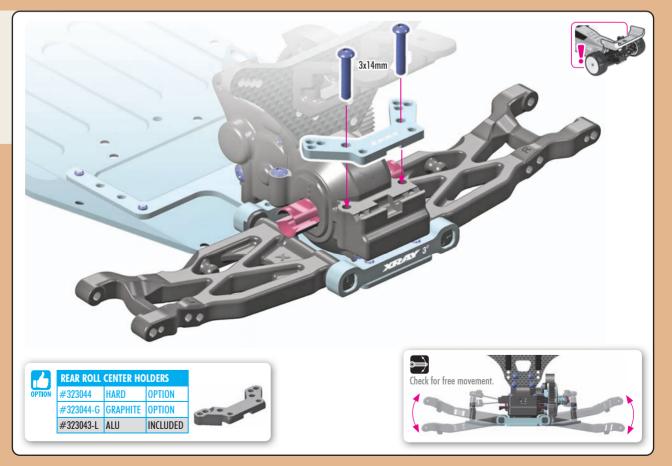




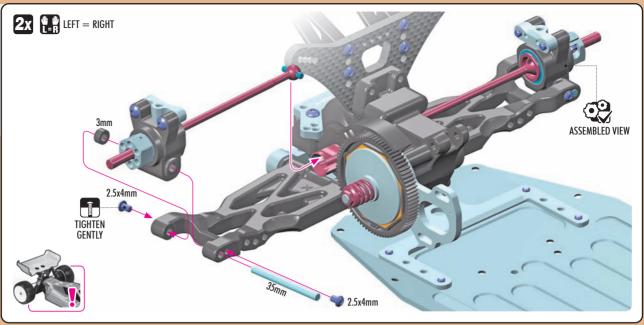


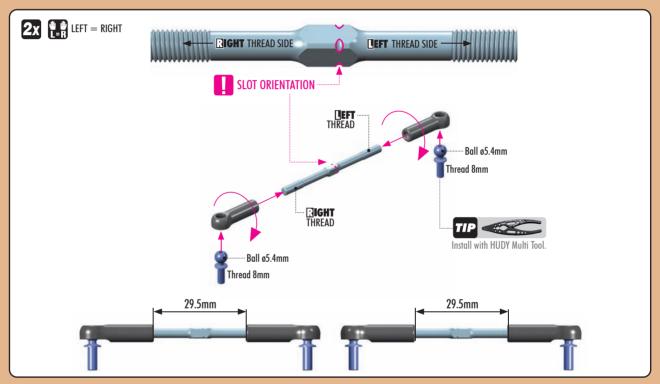




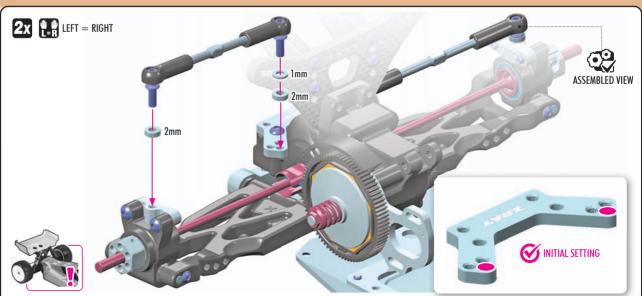






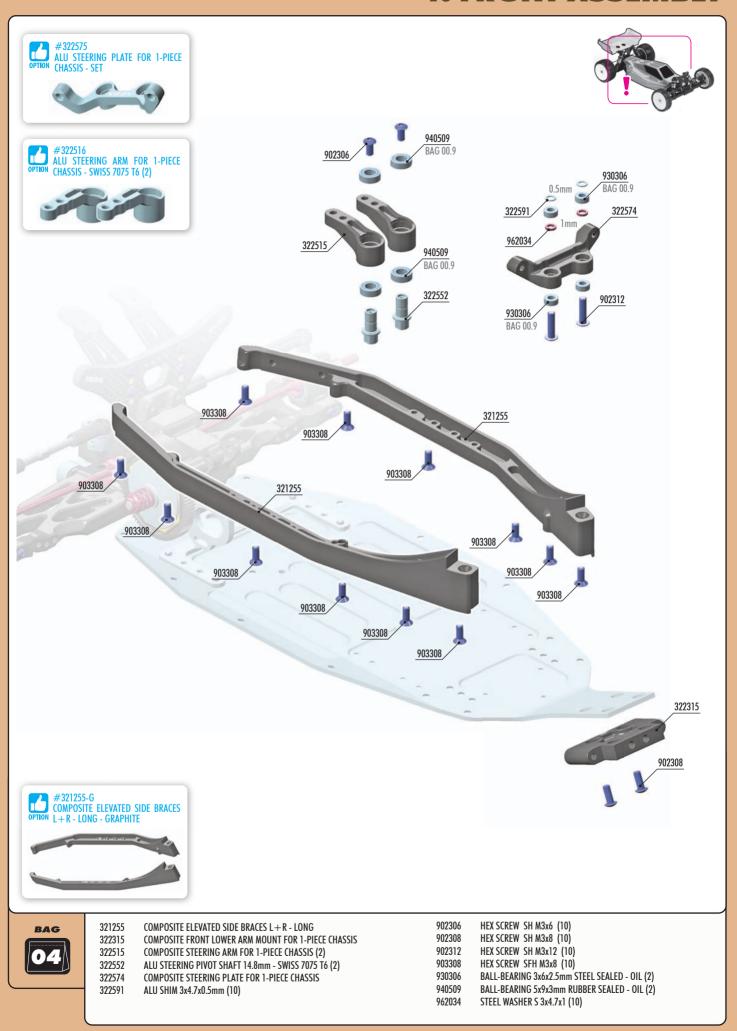






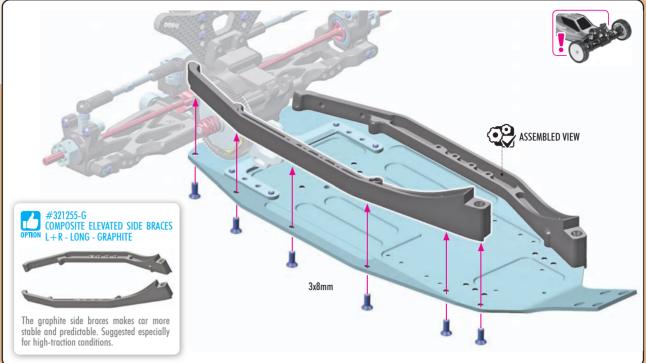


4. FRONT ASSEMBLY



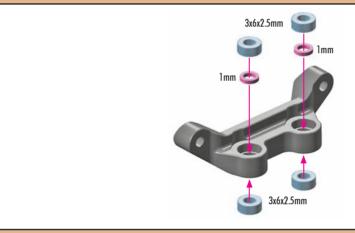
4. FRONT ASSEMBLY







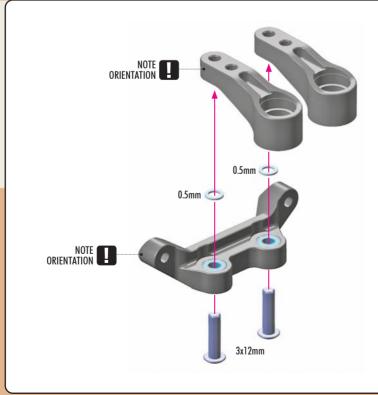






Alu steering plate increases strength and reliability as well improves precision and steering feel. There is also increased clearance around the system for easier maintenance & set-up adjustments.





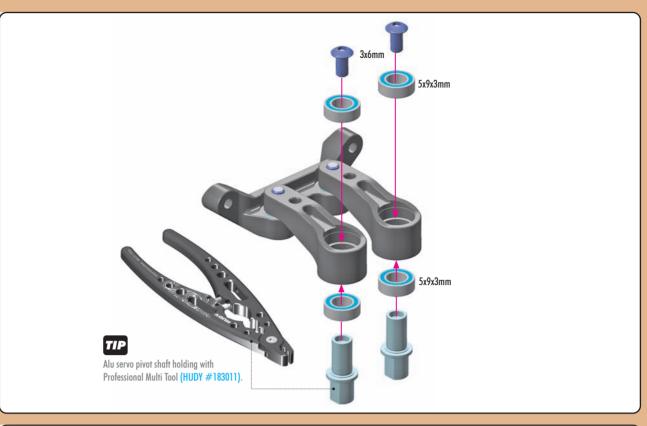


Alu steering arms increase strength and reliability as well improve precision and steering feel.

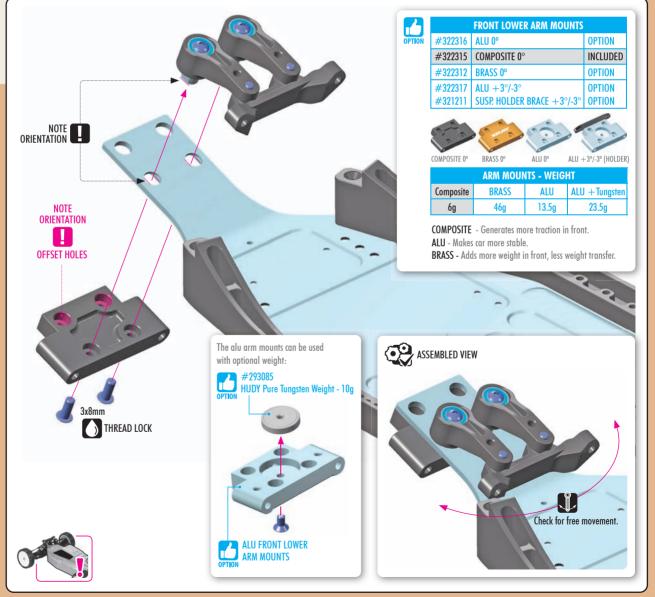


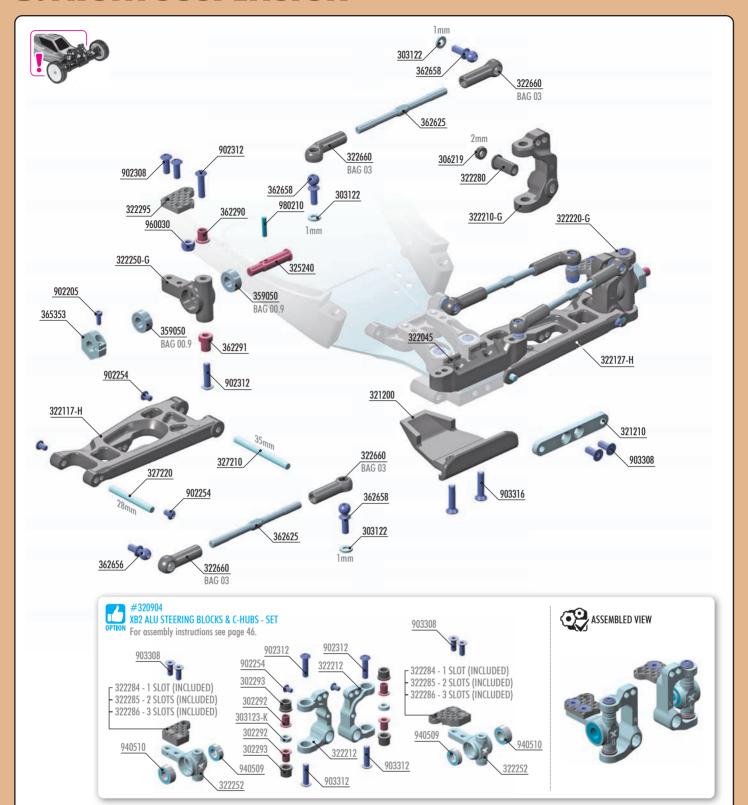
4. FRONT ASSEMBLY









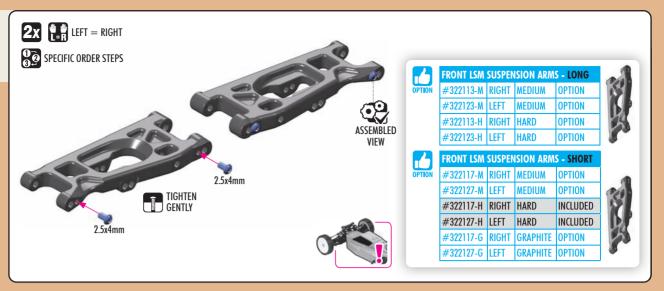




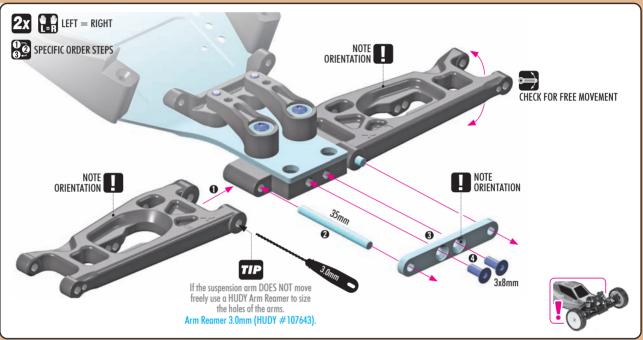
303122	ALU SHIM 3x6x1.0mm (10)	362290	STEEL STEERING BUSHING - SHORT (2)
306219	COMPOSITE SET OF SERVO SHIMS (4)	362291	STEEL STEERING BUSHING - LONG (2)
321200	COMPOSITE FRONT BUMPER	362625	ADJUSTABLE TURNBUCKLE 55mm M3.5 L/R - HUDY SPRING STEEL™ (2)
321210	ALU SUSPENSION HOLDER BRACE - SWISS 7075 T6 (3mm)	362656	BALL ENDS 5.4mm WITH THREAD 6mm (2)
322045	COMPOSITE FRONT ROLL-CENTER HOLDER FOR BRIDGE ÚPPER DECK	362658	BALL ENDS 5.4mm WITH THREAD 8mm (2)
322117-H	SUSPENSION ARM FRONT - LSM - RIGHT - SHORT - HARD	365353	ALU WHEEL HUB 12mm - 0 SLOTS (2)
322127-H	SUSPENSION ARM FRONT - LSM - LEFT - SHORT - HARD		
322210-G	COMPOSITE C-HUB 0° DEG. RIGHT - GRAPHITE	359050	BALL-BEARING 5x10x4 STEEL SEALED - GREASE (2)
322220-G	COMPOSITE C-HUB 0° DEG. LEFT - GRAPHITE	902205	HEX SCREW SH M2x5 (10)
322250-G	COMPOSITE STEERING BLOCK - GRAPHITE	902254	HEX SCREW SH M2.5x4 (10)
322280	COMPOSITE CASTER ECCENTRIC BUSHING $(2+2+2)$	902308	HEX SCREW SH M3x8 (10)
322295	GRAPHITE EXTENSION FOR STEERING BLOCK - 2 DOTS (2)	902312	HEX SCREW SH M3x12 (10)
322660	COMPOSITE BALL JOINT 5.4mm (12+1+1)	903308	HEX SCREW SFH M3x8 (10)
325240	FRONT DRIVE AXLE - HUDY SPRING STEEL™	903316	HEX SCREW SFH M3x16 (10)
327210	FRONT SUSPENSION PIVOT PIN 3x35mm (2)	960030	NUT M3 (10)
327220	FRONT ARM PIVOT PIN 3x28mm (2)	980210	PIN 2x9.8 (10)
(• •		



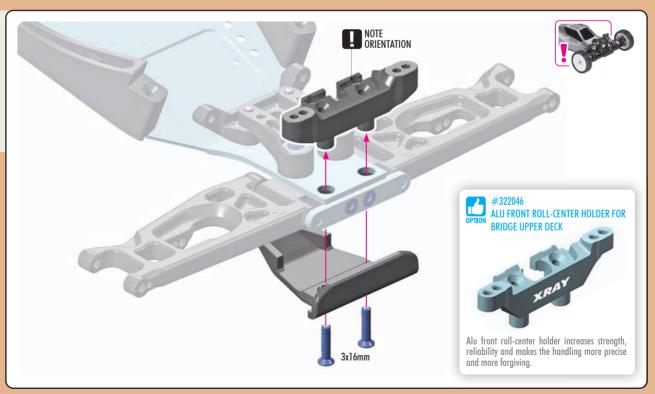




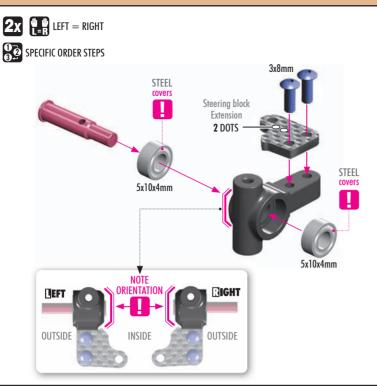


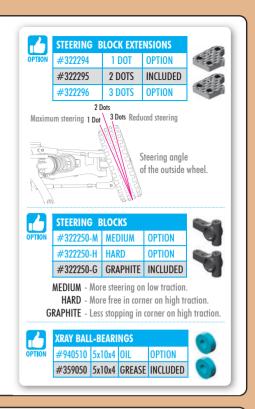




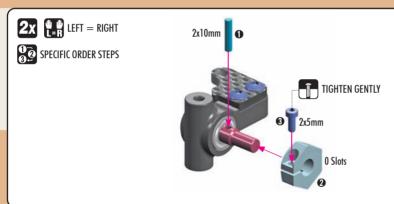






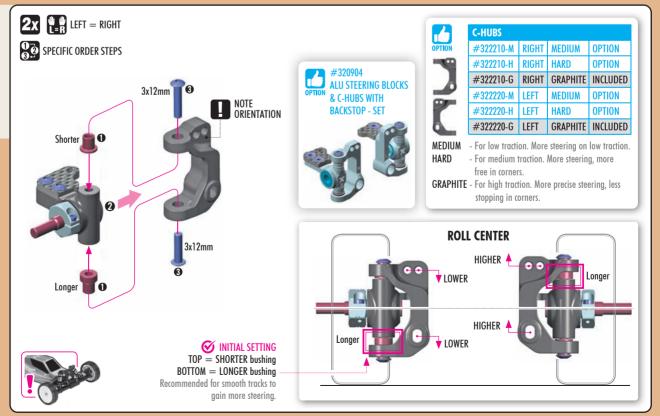




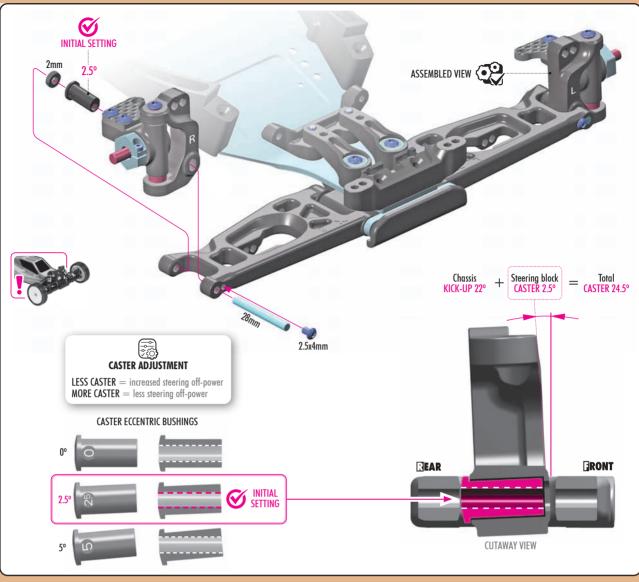


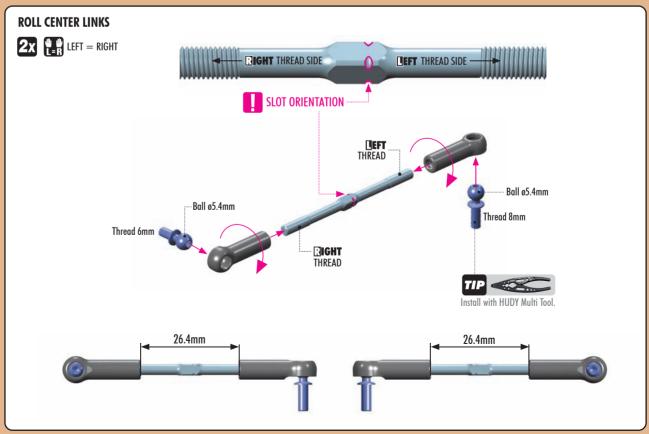




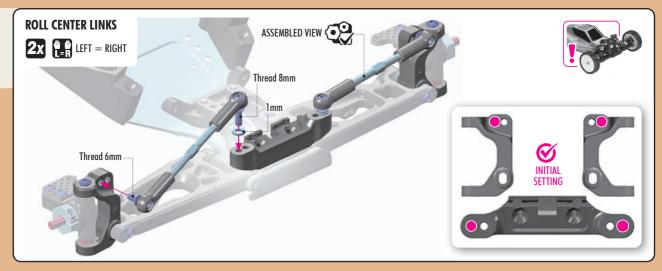


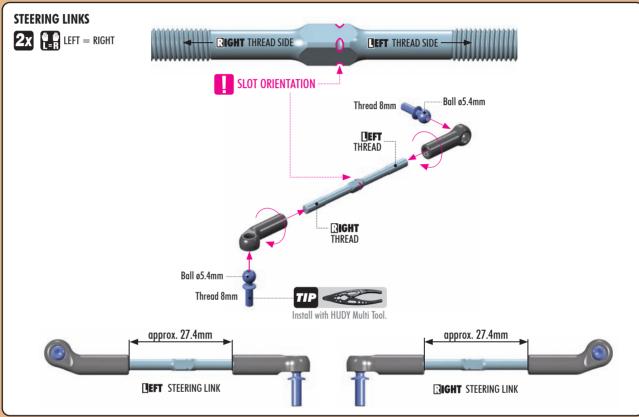




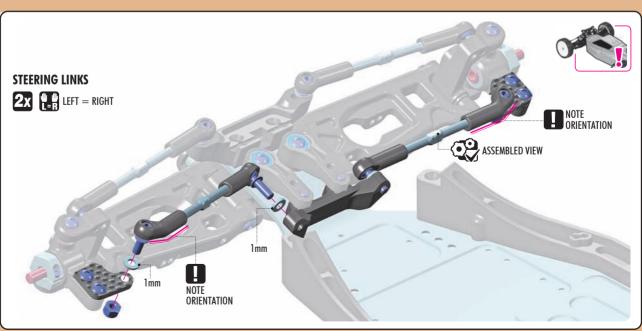


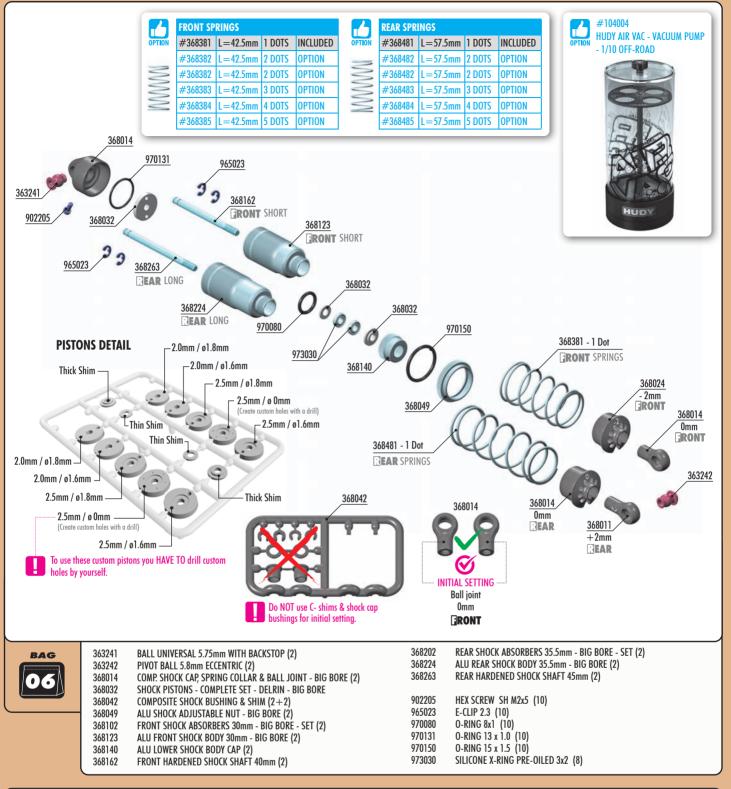


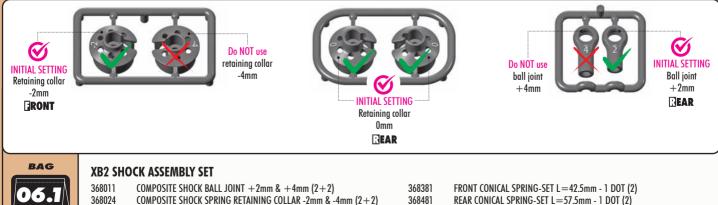




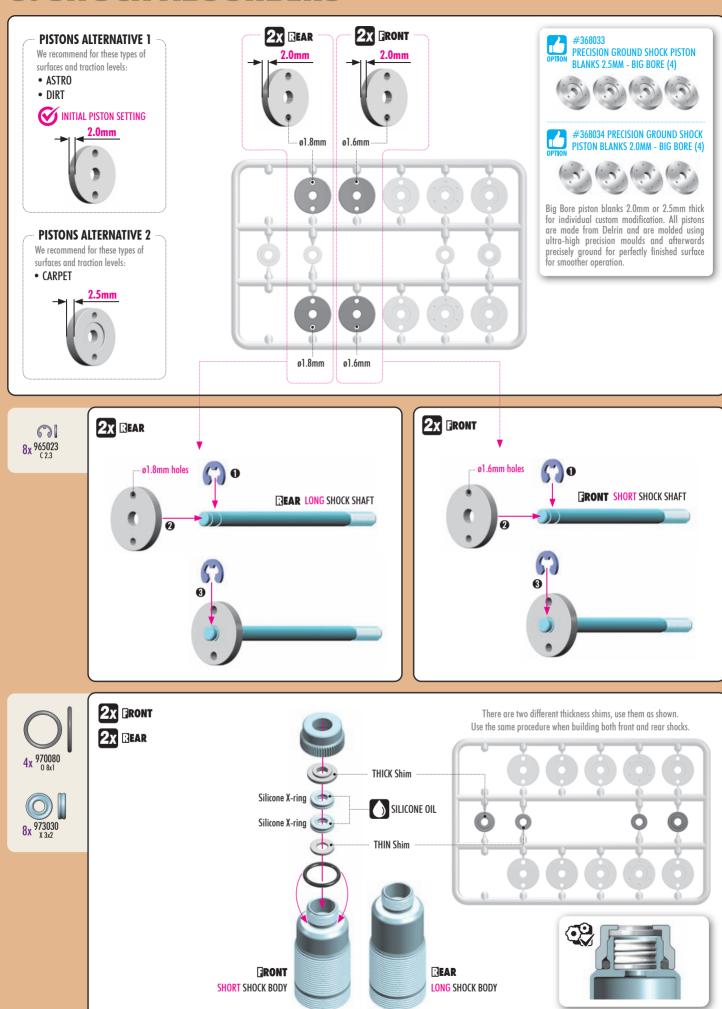


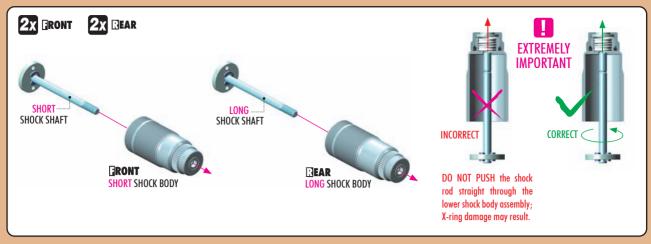




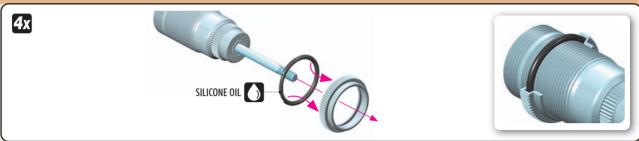


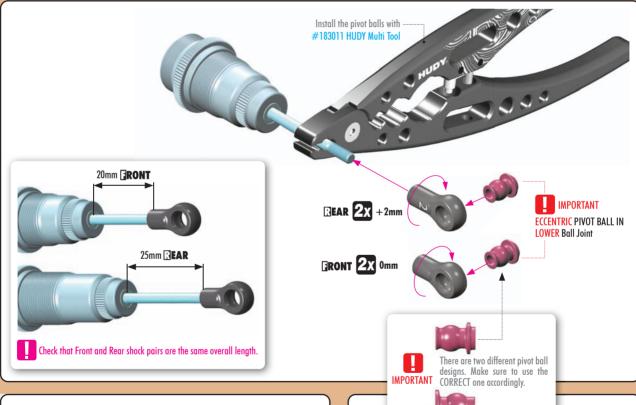
XB2D'25





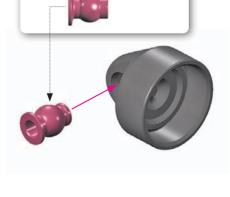














RONT SHORT

REAR LONG Oil 300cSt





Follow the steps below to set the shock rebound to the default setting of 0%.



Extend the shock shaft completely. Fill the shock body with the shock oil. For the FRONT shocks (short) use 300cSt oil. For the REAR shocks (long) use 300cSt oil.



Move the shock shaft up and down a few times to release the air bubbles trapped beneath the niston.



Orient the filled shock vertically for several minutes with the shock shaft fully extended. The remaining air bubbles will release.



Gently place the shock cap onto the filled shock body and start to tighten the cup. Tighten the cap fully.



Gently push the shock shaft completely into the shock body. Excess oil will flow through the hole in the shock cap.



into the shock cap. Tighten gently.



6x push the shaft up and down.



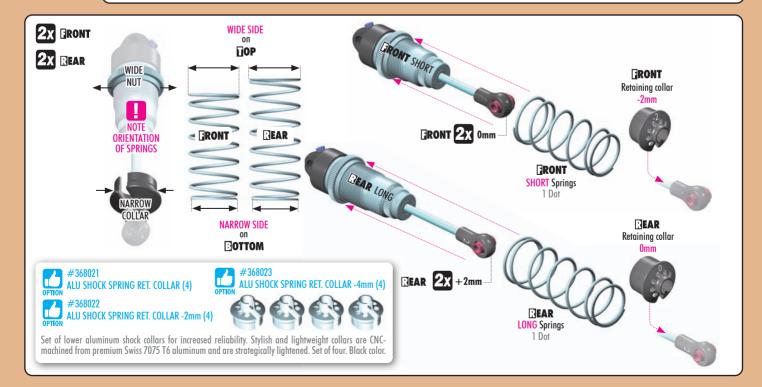
Untighten the screw.

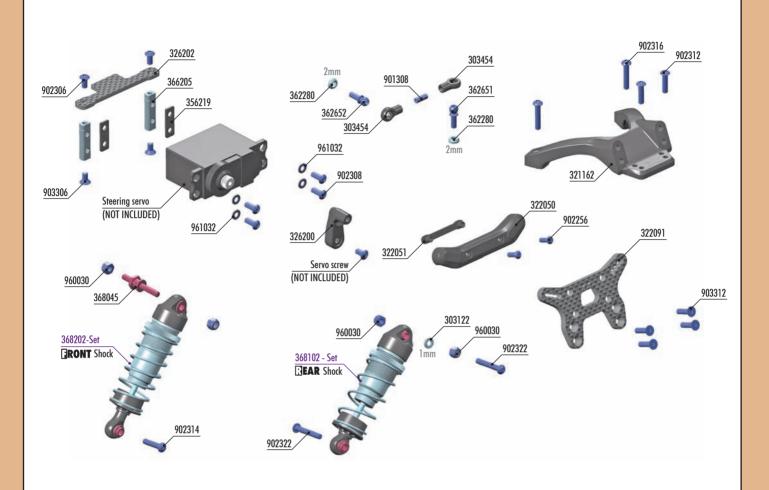


Gently push the shock shaft completely into the shock body. Excess oil will flow through the hole in the shock cap.



Tighten the screw. The rebound will be at approx. 0%







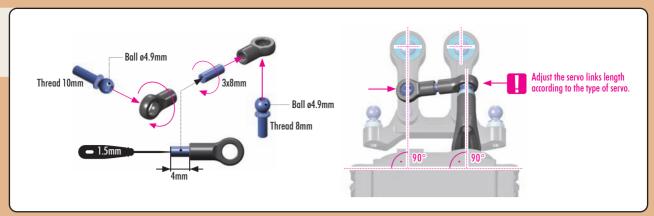




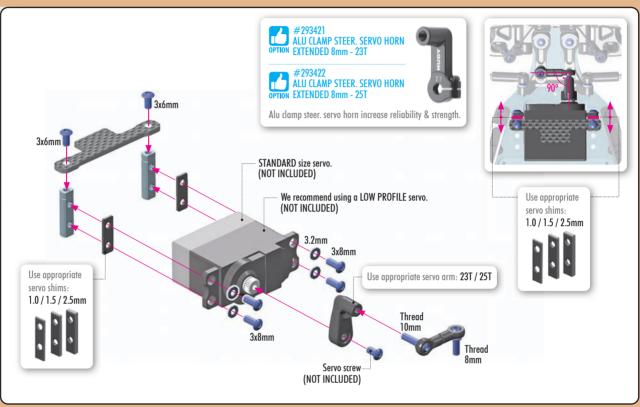
303122	ALU SHIM 3x6x1.0mm (10)	901308	HEX SCREW SB M3x8 (10)
303454	BALL JOINT 4.9mm - OPEN (4)	902256	HEX SCREW SH M2.5x6 (10)
321162	COMP. FRONT BRIDGE UPPER DECK	902306	HEX SCREW SH M3x6 (10)
322050	COMP. FRONT SHOCK TOWER PROTECTOR	902308	HEX SCREW SH M3x8 (10)
322051	COMP. FRONT SHOCK TOWER INSERT (2)	902312	HEX SCREW SH M3x12 (10)
322091	CARBON SHOCK TOWER FOR BRIDGE UPPER DECK - 2-DOTS - FRONT	902314	HEX SCREW SH M3x14 (10)
326200	COMP. STEERING SERVO ARMS - EXT 23T+25T	902316	HEX SCREW SH M3x16 (10)
326202	ALU SERVO HOLDERS & CARBON BRIDGE	902322	HEX SCREW SH M3x22 (10)
356219	COMP. SERVO SHIMS 1.0, 1.5 & 2.5mm (2+2+2)	903306	HEX SCREW SFH M3x6 (10)
362280	ALU CONICAL SHIM 3x6x2.0mm (10)	903312	HEX SCREW SFH M3x12 (10)
362651	BALL END 4.9mm WITH THREAD 8mm (2)	960030	NUT M3 (10)
362652	BALL END 4.9mm WITH THREAD 10mm (2)	961032	WASHER S 3.2 (10)
366205	ALU SERVO MOUNT 22mm		
368045	STEEL SCREW SHOCK PIVOT BALL (2)	368102	FRONT SHOCK ABSORBERS 30mm - BIG BORE - SET (2)
	, ,	368202	REAR SHOCK ABSORBERS 35.5mm- BIG BORE - SET (2)

7. FINAL ASSEMBLY

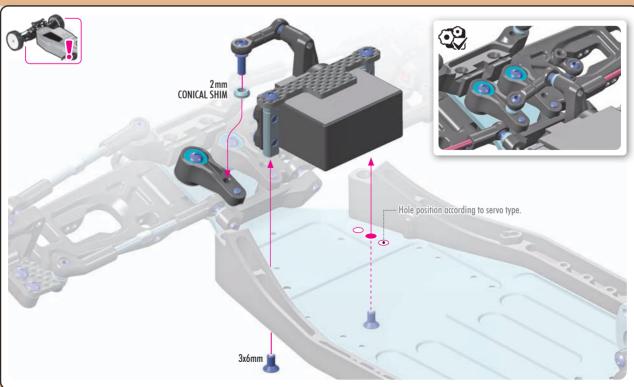






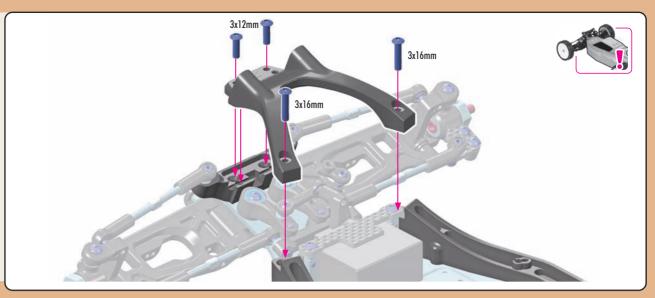




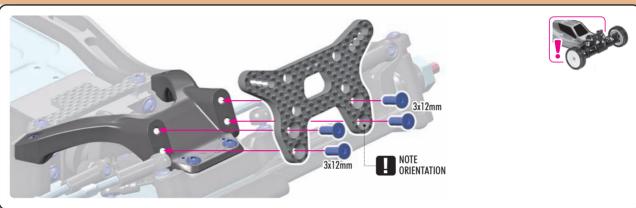


7. FINAL ASSEMBLY

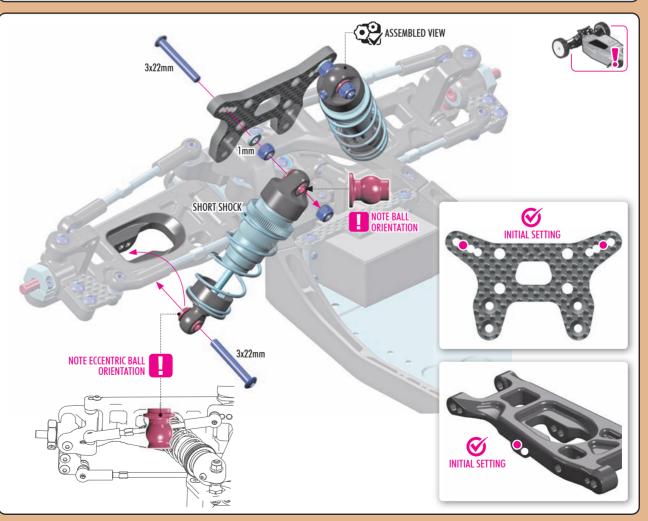






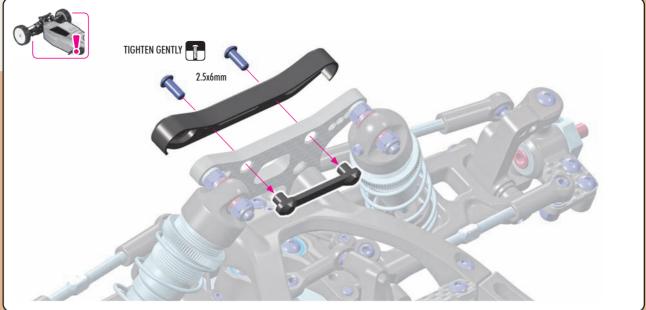


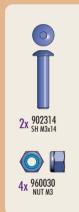


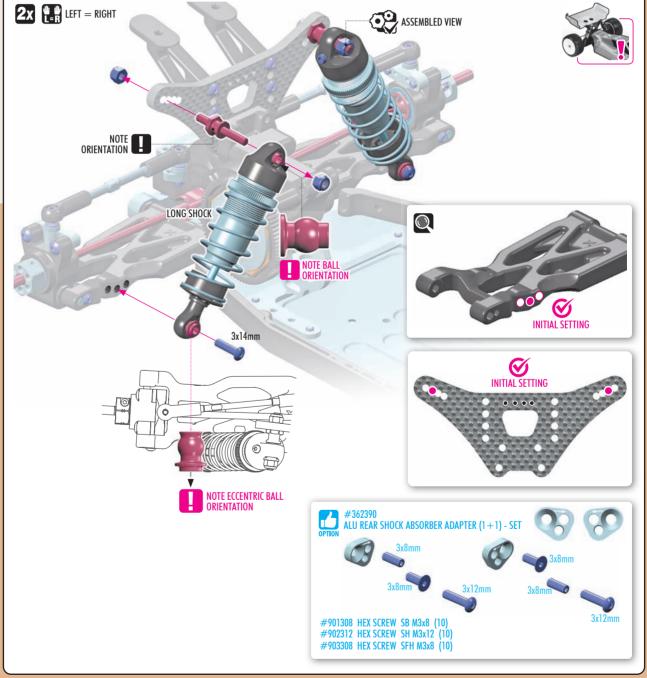


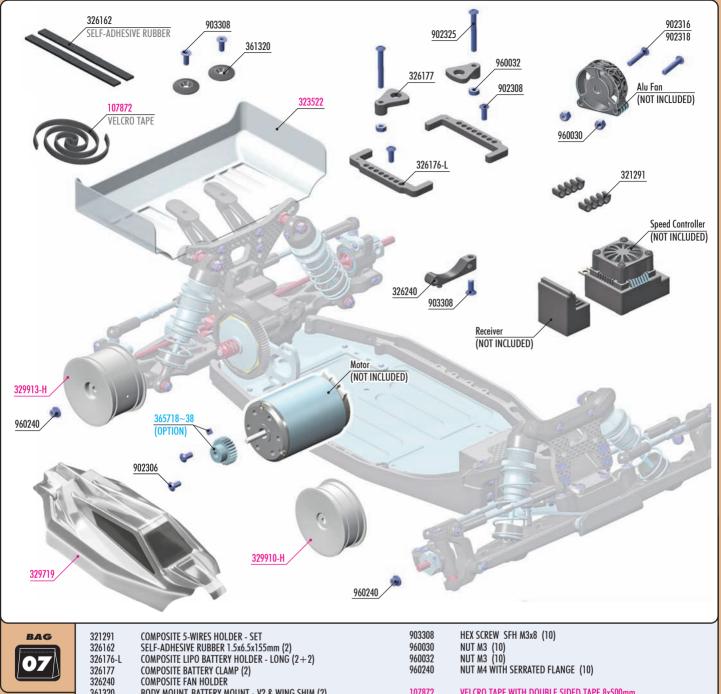
7. FINAL ASSEMBLY



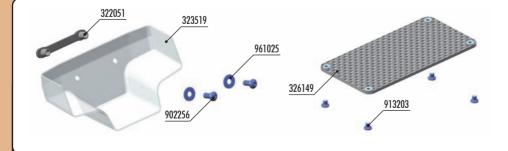








COMPOSITE 5-WIRES HOLDER - SET
SELF-ADHESIVE RUBBER 1.5x6.5x155mm (2)
COMPOSITE LIPO BATTERY HOLDER - LONG (2+2)
COMPOSITE BATTERY CLAMP (2)
COMPOSITE FAN HOLDER
BODY MOUNT, BATTERY MOUNT - V2 & WING SHIM (2) **VELCRO TAPE WITH DOUBLE SIDED TAPE 8x500mm** 107872 361320 323522 LEXAN REAR WING - LUSH BODY FOR 1/10 2WD OFF-ROAD BUGGY - EPSILON 2D - LIGHT 2WD FRONT WHEEL AERODISK WITH 12MM HEX - WHITE - HARD (2) REAR WHEEL AERODISK WITH 12MM HEX IFMAR - WHITE - HARD (2) HEX SCREW SH M3x6 (10) HEX SCREW SH M3x8 (10) 329719 902306 902308 329910-Н HEX SCREW SH M3x16 (10) HEX SCREW SH M3x18 (10) HEX SCREW SH M3x25 (10) 902316 329913-H 902318 902325





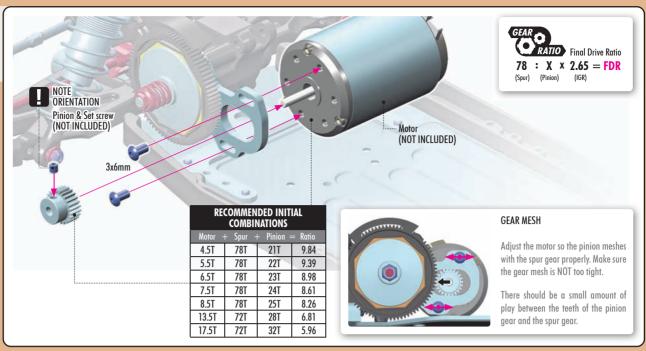
BAG

XB2 FINAL ASSEMBLY SET

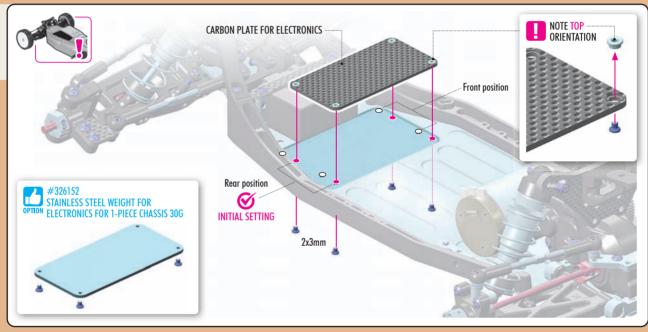
322051 COMPOSITE FRONT SHOCK TOWER INSERT (2)
323519 LEXAN FRONT WING - WIDE - RIBBED
326149 CARBON PLATE FOR ELECTRONICS FOR 1-PIECE CHASSIS - SET

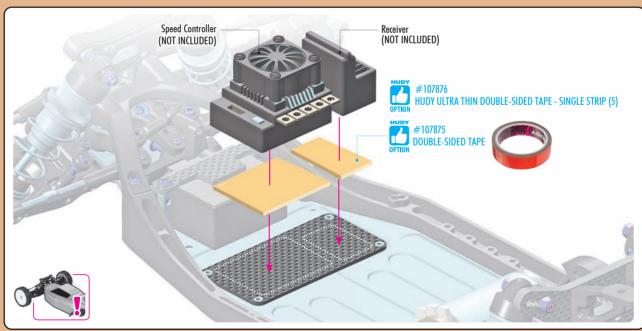
902256 HEX SCREW SH M2.5x6 (10) 913203 HEX SCREW 110° SFH M2x3 (10) 961025 WASHER S 2.5 (10)







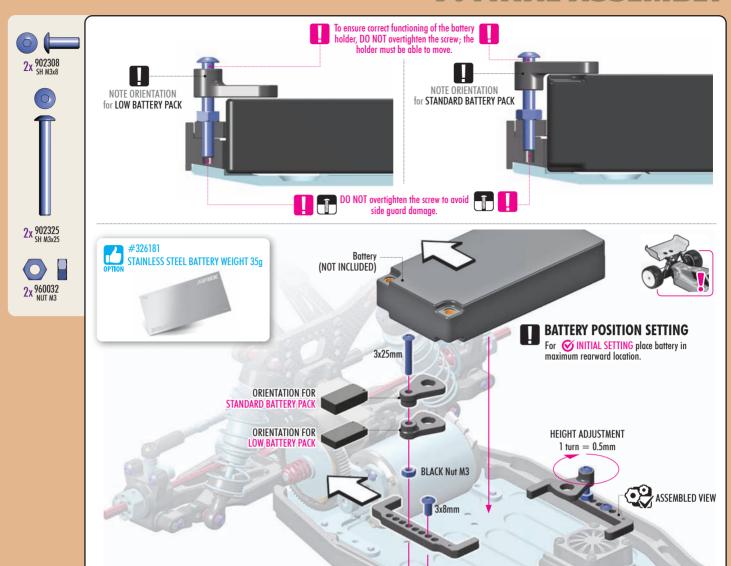




DOT GRONT ORIENTATION

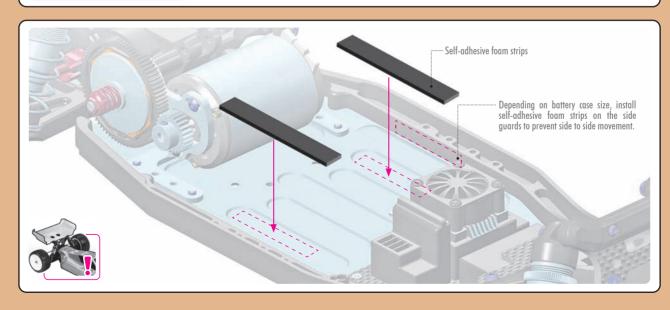
RONT

INITIAL SETTING

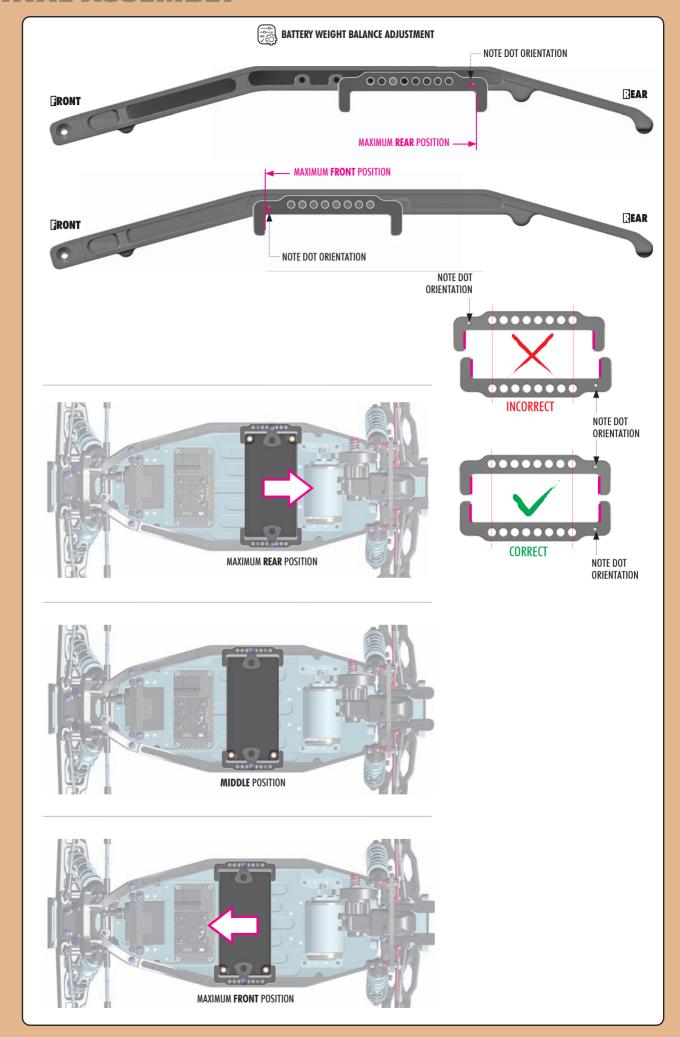


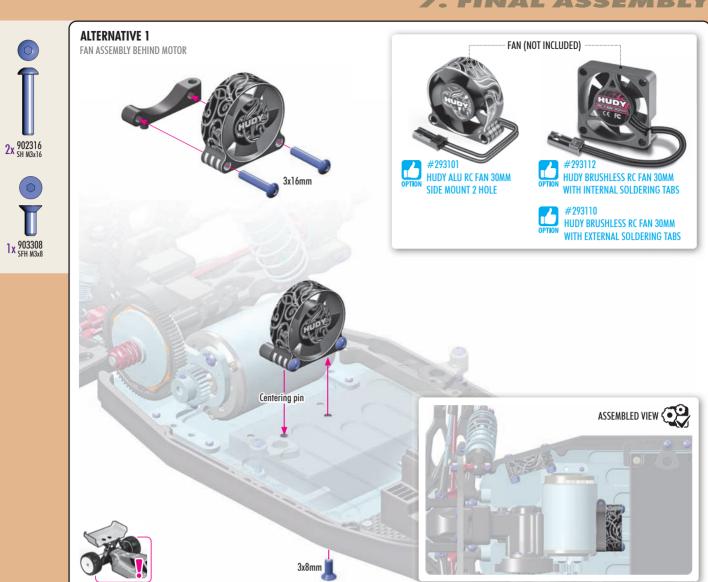
L=R

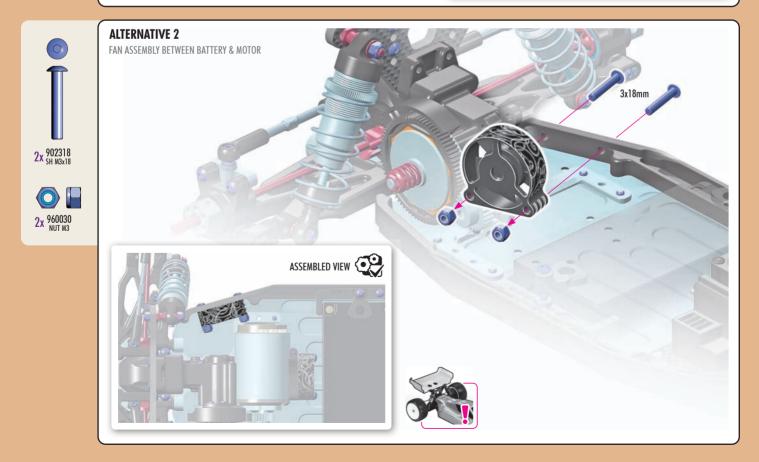
REAR



#326178
GRAPHITE BATTERY BACKSTOP
3.5mm - LOWER (2)







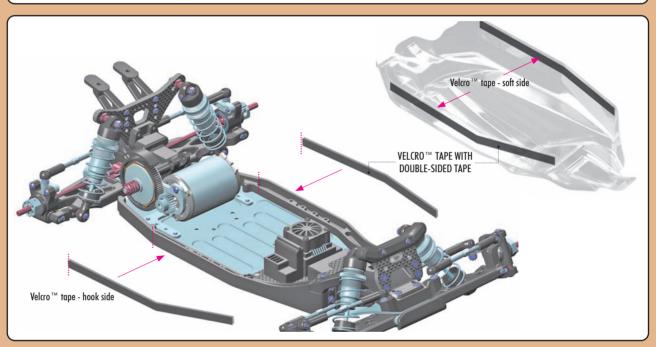
- Before cutting and making holes on the BODY, put the unpainted body on the chassis to confirm the mounting position and location for holes and cutouts. Before cutting and making holes on the WING, put the unpainted wing on the wing holders to confirm the mounting position and location for holes and cutouts.
- Before painting, wash the inside of the body with mild detergent, and then rinse and dry thoroughly.
- Mask all windows.
- Apply paint masks as appropriate.
- Paint the body using paints formulated for polycarbonate bodies.



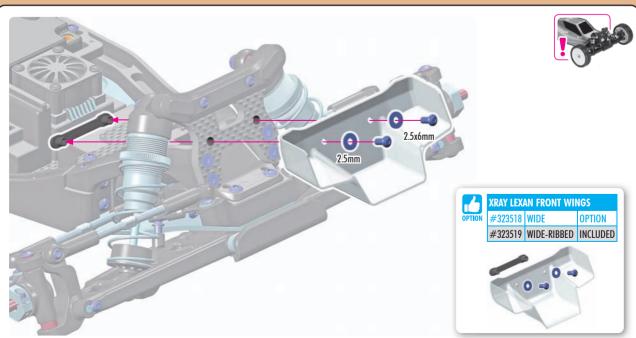
- Carefully cut out the body using appropriate scissors or cutting tools.
- 3 When you have finished cutting, peel off the external protective films.



7	XRAY LEXAN BODY				
PTION	#329719	THIN	EPSILON 2DL	INCLUDED	1
	#329718	THICK	PSILON 2D	OPTION	
	#329720	THICK	EPSILON 2C	OPTION	1
	#329721	THIN	EPSILON 2CL	OPTION	ľ





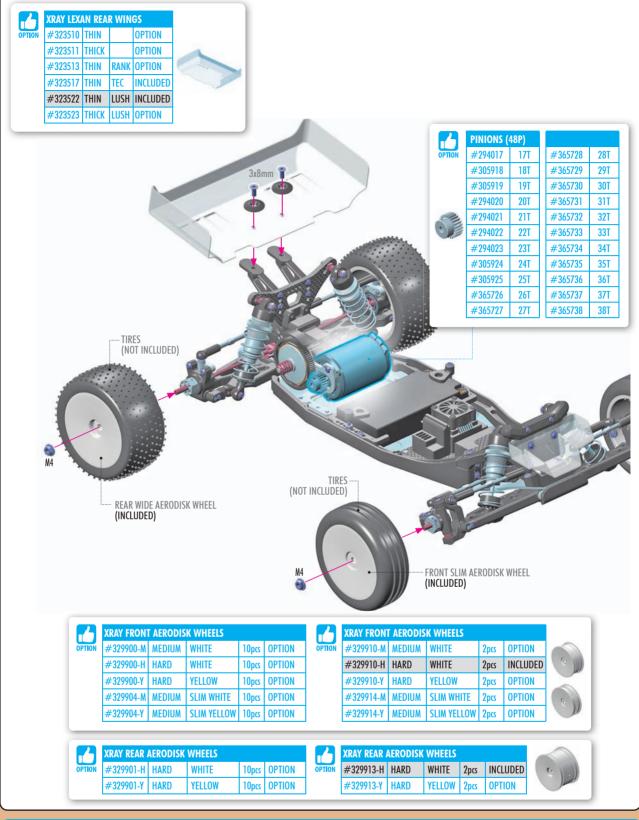






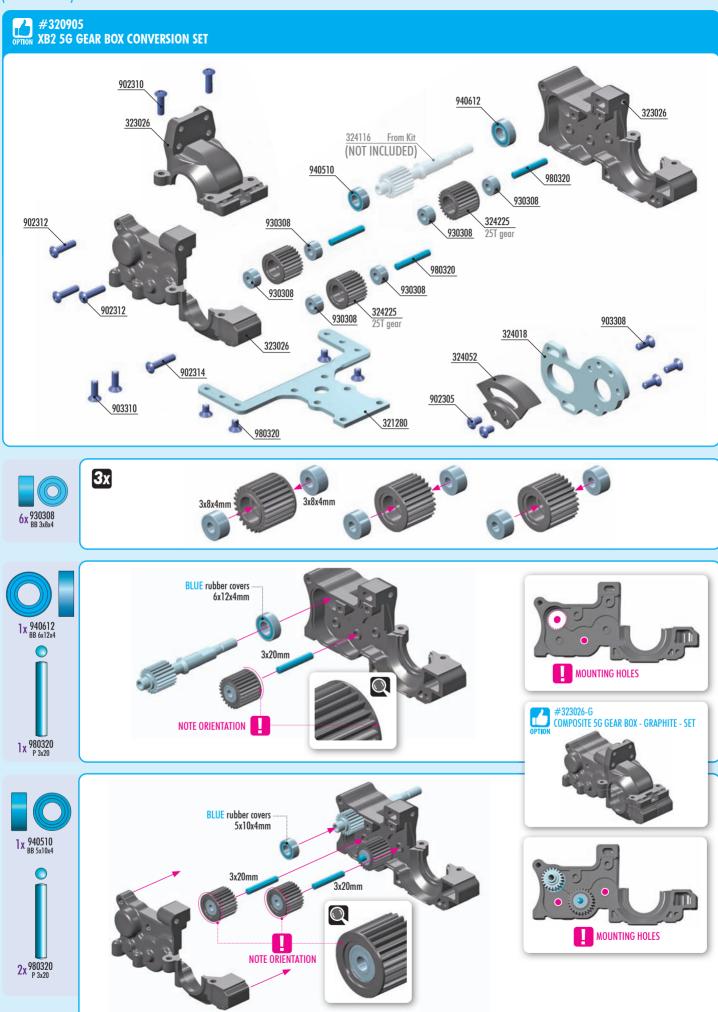


4x 960240 N M4

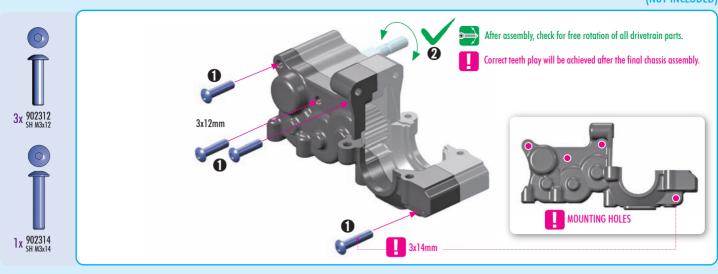




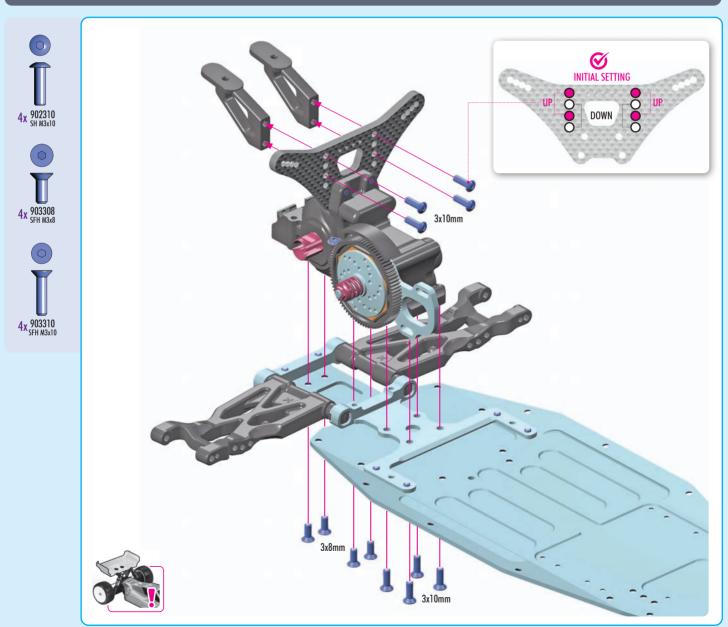
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NOT INCLUDED)







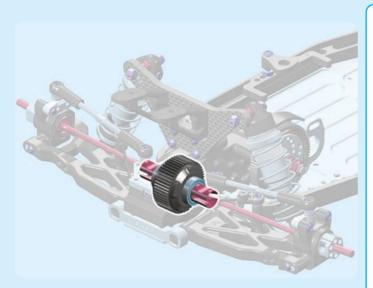
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#325101 VRAY XB2 ACTIVE DIFF - NARROW - SET



ACTIVE DIFF ON - AND OFF-POWER ACTION				
ACTION	EFFECT			
OFF-POWER	The Active Diff behaves the same as a standard gear differential. Adjustments are made using different viscosities of silicone oils; thinner oils resulting in more off-power steering with a more agressive feel.			
ON-POWER	The main advantage of the Active Diff is felt on-power. The diff action become heavier when throttle is applied, increasing forward drive and stability upon corner exit.			

ACTIVE DIFF SEGMENTS			LOCK ON-POWER		TRACK CONDITIONS	
#325123	60°	OPTION			LOW	
#325125	90°	OPTION			MEDIUM	
#325127	120°	INCLUDED			HIGH	









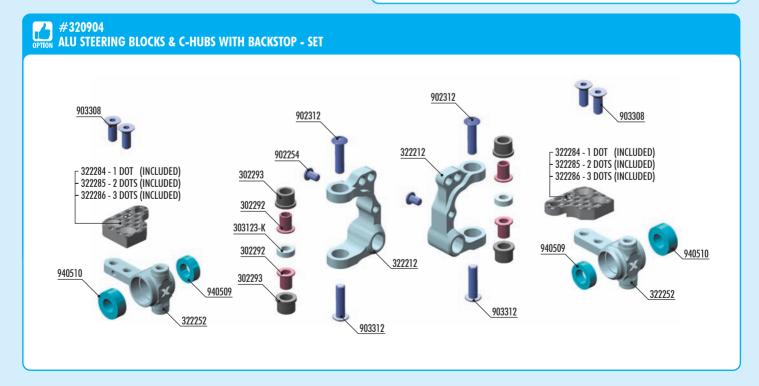






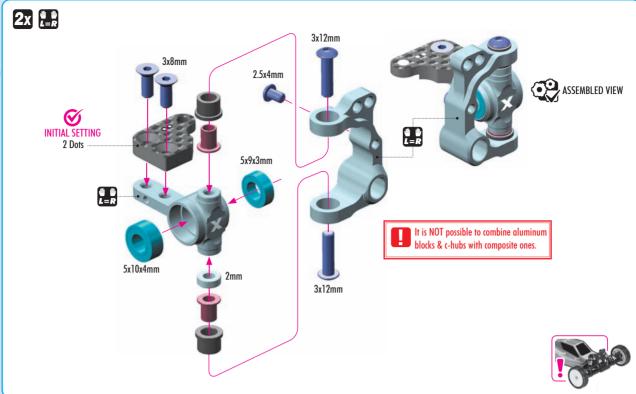
	GEAR DIFF. CASES				
OPTION	#324912	HARD	INCLUDED		
	#324912-G	GRAPHITE	OPTION		
	GEAR DIFF. PULLEYS				
	#324955	HARD	INCLUDED		
	#324955-G	GRAPHITE	OPTION		





(NOT INCLUDED)



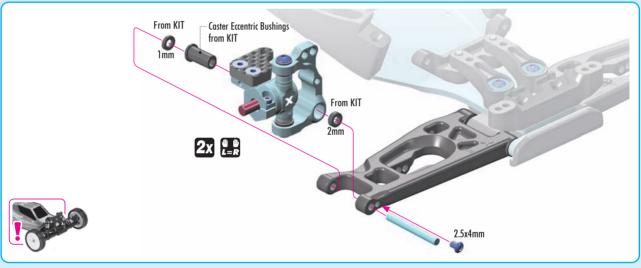




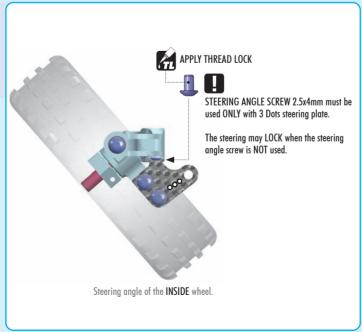
2x 940510 BB 5x10x4

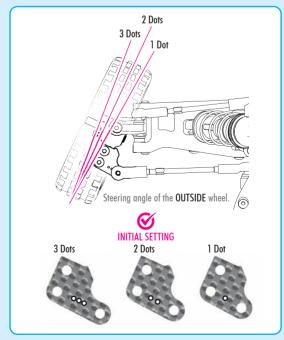








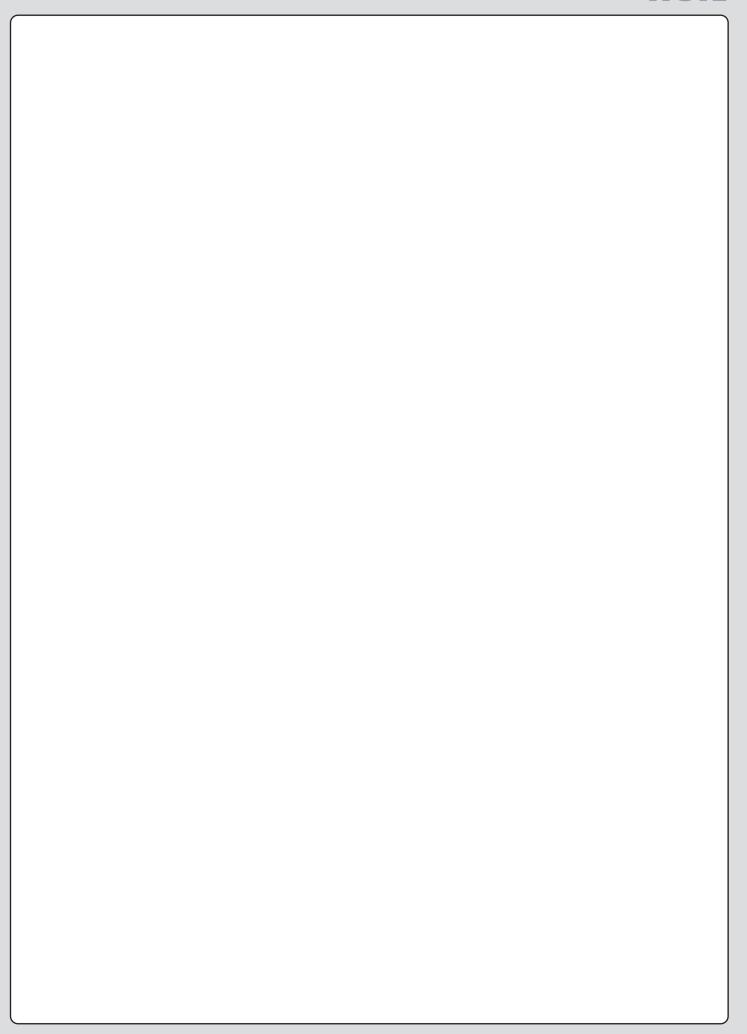


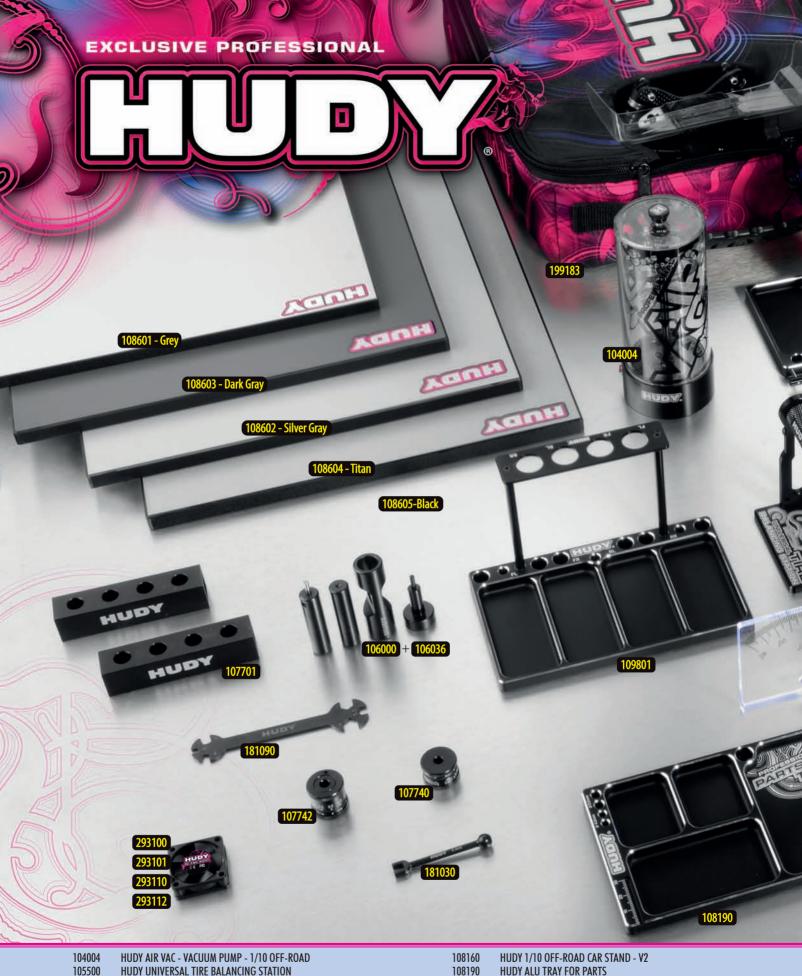


NOTE









	104004	HUDY AIK VAC - VACUUM PUMP - 1/10 OFF-KUAD	108160	HUDY I/IU OFF-KUAD CAK SIAND - VZ
	105500	HUDY UNIVERSAL TIRE BALANCING STATION	108190	HUDY ALU TRAY FOR PARTS
	105520	WHEEL ADAPTER FOR 1/10 TOURING CARS - 12MM	108601	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - GREY
	106000	HUDY DRIVE PIN REPLACEMENT TOOL (FOR 3MM PINS)	108602	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - SILVER GREY
	106036	EJECTOR PIVOT PIN & ALTERNATING PIVOT 2.5MM FOR #106000	108603	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - DARK GREY
	107090	HUDY BEARING CHECKING TOOL	108604	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - TITAN
	107601	LIMITED EDITION - REAMER FOR BODY 0-9MM + COVER - SMALL	108605	FLAT SET-UP BOARD FOR 1/10 OFF-ROAD - LIGHTWEIGHT - BLACK
	107701	CHASSIS DROOP GAUGE SUPPORT BLOCKS 20MM FOR 1/8 - LW(2)	108901	HUDY SET-UP STATION FOR 1/10 OFF-ROAD CARS
	107740	HUDY ADJUSTABLE RIDE HEIGHT GAUGE 14-20MM	108960	ALU NUT FOR 1/10 OFF-ROAD SET-UP SYSTEM (4)
	107742	HUDY ADJUSTABLE RIDE HEIGHT GAUGE 20-30MM	109801	HUDY ALU TRAY FOR 1/10 OFF-ROAD DIFF & SHOCKS
50	107855	HUDY PIT LED	109840	HUDY ALU TRAY FOR 1/10 OFF-ROAD DIFF ASSEMBLY
	107880	CHASSIS BALANCING TOOL (2)	109860	HUDY ALU TRAY FOR SET-UP SYSTEM



107000	HODE ALO TRALEOR ACCESSORIES & LLE LED	100770	HODE I KOLESSIONAL DODE SCISSONS
111545	LIMITED EDITION - ALLEN WRENCH # 1.5MM	199060	HUDY ALU TOOL STAND
112045	LIMITED EDITION - ALLEN WRENCH # 2.0MM	199183	HUDY CAR BAG - 1/10 OFF-ROAD
132045	LIMITED EDITION - ALLEN WRENCH + BALL REPL. TIP # 2.0MM	199270	HUDY LIPO SAFETY BAG
153055	LIMITED EDITION - SLOTTED SCREWDRIVER # 3.0MM - LONG	298100	HUDY TIN ROUND BOX 80X30MM
175535	LIMITED EDITION - SOCKET DRIVER # 5.5MM	293100	HUDY ALU RC FAN 30MM - BOTTOM MOUNT 2 HOLE
177035	LIMITED EDITION - SOCKET DRIVER # 7.0MM	293101	HUDY ALU RC FAN 30MM - SIDE MOUNT 2 HOLE
181030	HUDY SPRING STEEL TURNBUCKLE WRENCH 3 MM	293110	HUDY BRUSHLESS RC FAN 30MM - WITH EXTERNAL SOLDERING TABS
181090	HUDY SPECIAL TOOL FOR TURNBUCKLES & NUTS	293112	HUDY BRUSHLESS RC FAN 30MM - WITH INTERNAL SOLDERING TABS
183011	HUDY PROFESSIONAL MULTI TOOL		
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